



# ***Owner's Manual***

## **Original Instructions**

Commercial Air Conditioners

### Heat Recovery DC Inverter VRF

Models:

GMV-Q72WM/B-F(U)

GMV-Q96WM/B-F(U)

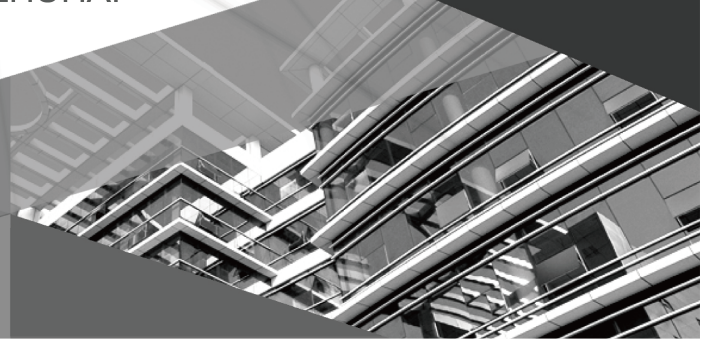
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GMV-Q360WM/B-F(U)

Thank you for choosing commercial air conditioners. Please read this Owner's Manual carefully before operation and retain it for future reference.


If you have lost the Owner's Manual, please contact the local agent or visit [www.gree.com](http://www.gree.com) or send an email to [global@cn.gree.com](mailto:global@cn.gree.com) for the electronic version.

**GREE ELECTRIC APPLIANCES, INC. OF ZHUHAI**



## Preface

Gree DC Inverter Multi VRF System, with the most advanced technologies in the world, uses eco-friendly refrigerant R410A as its cooling medium. For correct installation and operation, please read this manual carefully.

	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.
<b>⚠ WARNING</b>	This mark indicates procedures which, if improperly performed, might lead to the death or serious injury of the user.
<b>⚠ CAUTION</b>	This mark indicates procedures which, if improperly performed, might possibly result in personal harm to the user, or damage to property.
<b>NOTICE</b>	NOTICE is used to address practices not related to personal injury.

<b>⚠ WARNING</b>	
(1)	Instructions for installation and use of this product are provided by the manufacturer.
(2)	Installation must be performed in accordance with the requirements of NEC and CEC by authorized personnel only.
(3)	For safety operation, please strictly follow the instructions in this manual.
(4)	During operation, the gross rated capacity of working IDU should be within the gross rated capacity of ODU. Otherwise, IDU's cooling/heating performance will be reduced.
(5)	This manual must be in the hands of direct operators or maintenance men.
(6)	In case of malfunction and operation failure, please examine the following items and contact our authorized service centers as soon as possible. 1) Nameplate (model, cooling capacity, product code, ex-factory date). 2) Malfunction status (detail description of conditions before and after malfunction occurs)
(7)	All units have been strictly tested and proved to be qualified before ex-factory. To avoid unit damage or even operation failure which may be caused by improper disassembly, please do not disassemble units by yourself. If disassembly is needed, please contact our authorized serve centers for help.
(8)	All graphics and information in this manual are only for reference. Manufacturer reserves the right for changes in terms of sales or production at any time and without prior notice.
(9)	If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.



**DISPOSAL:** Do not dispose this product as unsorted municipal waste. Collection of such waste separately for special treatment is necessary.



## Exception Clauses

Manufacturer will bear no responsibilities when personal injury or property loss is caused by the following reasons:

- (1) Damage the product due to improper use or misuse of the product;
- (2) Alter, change, maintain or use the product with other equipment without abiding by the instruction manual of manufacturer;
- (3) After verification, the defect of product is directly caused by corrosive gas;
- (4) After verification, defects are due to improper operation during transportation of product;
- (5) Operate, repair, maintain the unit without abiding by instruction manual or related regulations;
- (6) After verification, the problem or dispute is caused by the quality specification or performance of parts and components that produced by other manufacturers;
- (7) The damage is caused by natural calamities, bad using environment or force majeure.

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## 1 Safety Notices (Please be sure to abide them)

**⚠ DANGER** If not abide them strictly, it may cause severe damage to the unit or the people.

**⚠ WARNING** If not abide them strictly, it may cause slight or medium damage to the unit or the people.

**⚠ CAUTION** This sign indicates that the items must be prohibited. Improper operation may cause severe damage or death to people.

**NOTICE** This sign indicates that the items must be observed. Improper operation may cause damage to people or property.

### ⚠ WARNING

- |      |  |
|------|--|
| (1)  | This product can't be installed at corrosive, inflammable or explosive environment or the place with special requirements, such as kitchen. Otherwise, it will affect the normal operation or shorten the service life of the unit, or even cause fire hazard or serious injury. As for the above special places, please adopt special air conditioner with anti-corrosive or anti-explosion function. |
| (2)  | Follow this manual to complete the installation work. Please read this manual carefully before turning on or repairing the unit.   |
| (3)  | Installation should be conducted by the dealer or qualified personnel. Please do not attempt to install the air conditioner by yourself. Improper installation may lead to water leakage, electric shock or fire hazard, etc.  |
| (4)  | Before installation, please check whether the power supply is complied with that specified on the nameplate and check the safety of the power supply.  |
| (5)  | The air conditioner must be grounded reliably for avoiding electric shock. Please do not connect the earthing wire to gas pipe, water pipe, lightning rod or telephone line.   |
| (6)  | Be sure to use special accessories and parts for installation to prevent water leakage, electric shock and fire hazard, etc.   |
| (7)  | If refrigerant leakage happens, please ventilate the room immediately.   |
| (8)  | Diameter of power cord should be large enough. The damaged power cord and connection wire must be replaced with special cables.  |
| (9)  | When the power cord is connected, please fix the electric box cover properly to avoid safety accidents.  |
| (10) | Never fail to comply with the nitrogen-charging welding process. Do charge nitrogen when welding the pipes.  |
| (11) | Never short circuit or cancel the pressure switch to prevent unit damage.  |
| (12) | As for the unit controlled by the wired controller, connect the wired controller well firstly and then energize the unit; otherwise, the unit can't operate normally.  |
| (13) | When installation is finished, please check whether the drainage pipes, pipelines and electric wires are connected correctly to avoid water leakage, refrigerant leakage, electric shock or fire, etc.   |
| (14) | Do not insert fingers or objects into air outlet or air return grille.   |
| (15) | Open the door and window frequently to keep good ventilation for avoiding oxygen deficit when gas heater or oil heater is used in the room.  |
| (16) | Never plug in or unplug the power plug directly to turn on or turn off the air conditioner.  |
| (17) | Once the air conditioner is turned on, it can be turned off only after it has operated for 5min at least; otherwise, it will affect the oil return of compressor.  |
| (18) | Do not allow children to operate this air conditioner.   |
| (19) | Do not operate this air conditioner with wet hands.  |
| (20) | The air conditioner can be cleaned only when it has been turned off and the power has been cut off; otherwise, it may cause electric shock or injury.  |
| (21) | Never spray or flush water towards the air conditioner; otherwise, malfunction or electric shock may happen.   |
| (22) | Do not expose the air conditioner to the moist or corrosive environment.   |

## Heat Recovery DC Inverter VRF

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|--|
| (23) Put through the power 8 hours in advance before operation. Do not cut off the power when the air conditioner stops operation for only about one night (protect the compressor).   |
| (24) Volatile liquid, such as diluent or gasoline, will damage the appearance of air conditioner. Only soft dry cloth and wet cloth dipped with neutral detergent can be used to clean the outer case of air conditioner.  |
| (25) Under cooling mode, please don't set the room temperature too low; keep the temperature difference between indoor and outdoor within 5°C (41°F).  |
| (26) If there are any abnormal circumstances (such as burning smell, etc.), please turn off the unit and cut off the main power supply immediately, and then contact Gree appointed service center. If those abnormal circumstances still exist, the unit may be damaged and it may lead to electric shock or fire hazard. |
| (27) Do not repair the unit by yourself. Wrong maintenance may cause electric shock or fire hazard. Please contact Gree appointed service center for help.   |

GREE will not assume responsibility of personal injury or equipment damage caused by improper installation and commission, unnecessary service and incapable of following the rules and instructions listed in this manual.

## 2 Product Introduction

Gree Multi VRF System adopts inverter compressor technology. According to change the displacement of compressor, stepless capacity regulation within range of 10%-100% can be realized. Various product lineup is provided with capacity range from 72kBtu/h to 360kBtu/h, which can be widely used in working area and especially applicable to the place with variable load change. Gree air conditioner is absolutely your best choice.

### 2.1 Names of Main Parts

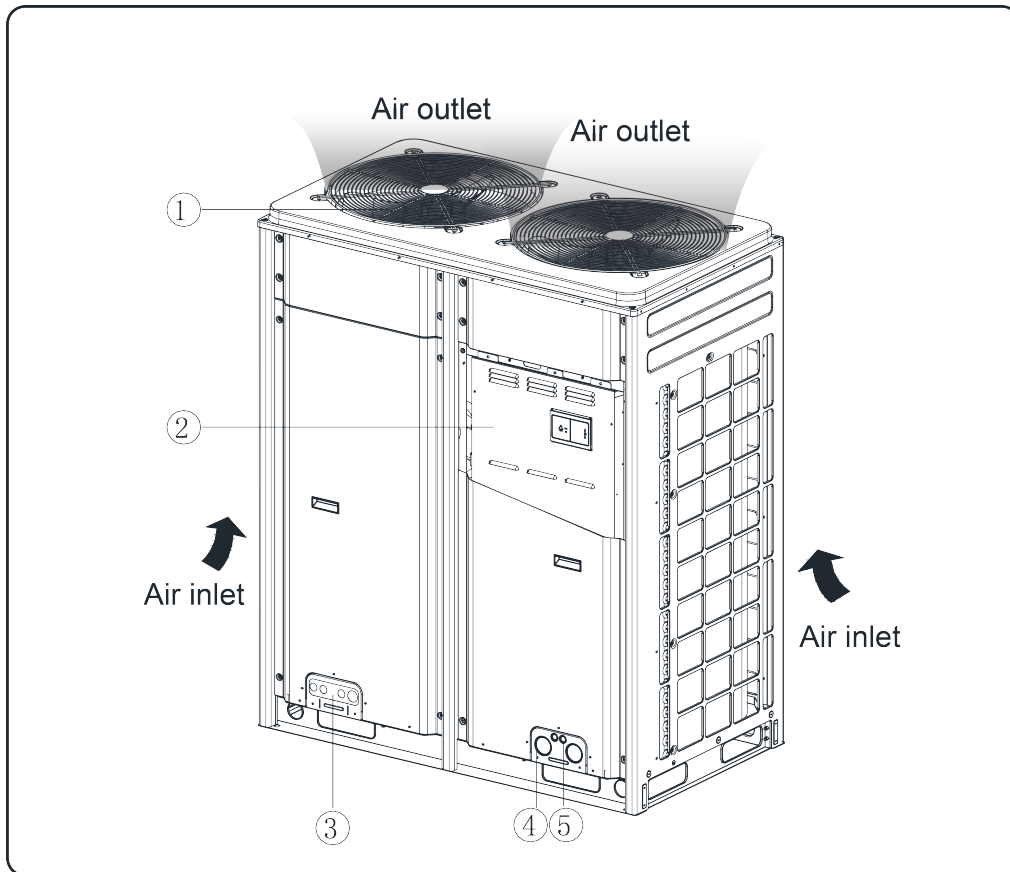


Fig.1

NO.	①	②	③	④	⑤
Name	Fan, Motor	Electric Box Assembly	Valve interface	Power cord through-hole	Communication code through-hole

### 2.2 Combinations of Outdoor Units

Model (Combined)	GMV-Q144WM/B-F(U)	GMV-Q168WM/B-F(U)	GMV-Q192WM/B-F(U)
Model (Single)	GMV-Q72WM/B-F(U) + GMV-Q72WM/B-F(U)	GMV-Q72WM/B-F(U) + GMV-Q96WM/B-F(U)	GMV-Q96WM/B-F(U) + GMV-Q96WM/B-F(U)
Model (Combined)	GMV-Q216WM/B-F(U)	GMV-Q240WM/B-F(U)	GMV-Q264WM/B-F(U)
Model (Single)	GMV-Q96WM/B-F(U) + GMV-Q120WM/B-F(U)	GMV-Q120WM/B-F(U) + GMV-Q120WM/B-F(U)	GMV-Q72WM/B-F(U) + GMV-Q96WM/B-F(U) + GMV-Q96WM/B-F(U)

## Heat Recovery DC Inverter VRF

Model (Combined)	GMV-Q288WM/B1-F(U)	GMV-Q288WM/B-F(U)	GMV-Q312WM/B1-F(U)
Model (Single)	GMV-Q144WM/B1-F(U) + GMV-Q144WM/B1-F(U)	GMV-Q96WM/B-F(U) + GMV-Q96WM/B-F(U) + GMV-Q96WM/B-F(U)	GMV-Q144WM/B1-F(U) + GMV-Q168WM/B1-F(U)

Model (Combined)	GMV-Q312WM/B-F(U)	GMV-Q336WM/B1-F(U)	GMV-Q336WM/B-F(U)
Model (Single)	GMV-Q96WM/B-F(U) + GMV-Q96WM/B-F(U) + GMV-Q120WM/B-F(U)	GMV-Q168WM/B1-F(U) + GMV-Q168WM/B1-F(U)	GMV-Q96WM/B-F(U) + GMV-Q120WM/B-F(U) + GMV-Q120WM/B-F(U)

Model (Combined)	GMV-Q360WM/B-F(U)
Model (Single)	GMV-Q120WM/B-F(U) + GMV-Q120WM/B-F(U) + GMV-Q120WM/B-F(U)

### 2.3 Combinations of Indoor and Outdoor Units

ODU Model	Max number of connectable IDU(Unit)	ODU Model	Max number of connectable IDU(Unit)
GMV-Q72WM/B-F(U)	13	GMV-Q240WM/B-F(U)	39
GMV-Q96WM/B-F(U)	16	GMV-Q264WM/B-F(U)	46
GMV-Q120WM/B-F(U)	19	GMV-Q288WM/B1-F(U)	50
GMV-Q144WM/B1-F(U)	23	GMV-Q288WM/B-F(U)	50
GMV-Q144WM/B-F(U)	23	GMV-Q312WM/B1-F(U)	53
GMV-Q168WM/B1-F(U)	29	GMV-Q312WM/B-F(U)	53
GMV-Q168WM/B-F(U)	29	GMV-Q336WM/B1-F(U)	56
GMV-Q192WM/B-F(U)	33	GMV-Q336WM/B-F(U)	56
GMV-Q216WM/B-F(U)	36	GMV-Q360WM/B-F(U)	59

The total capacity of indoor units should be within 50%~135% of that of outdoor units.



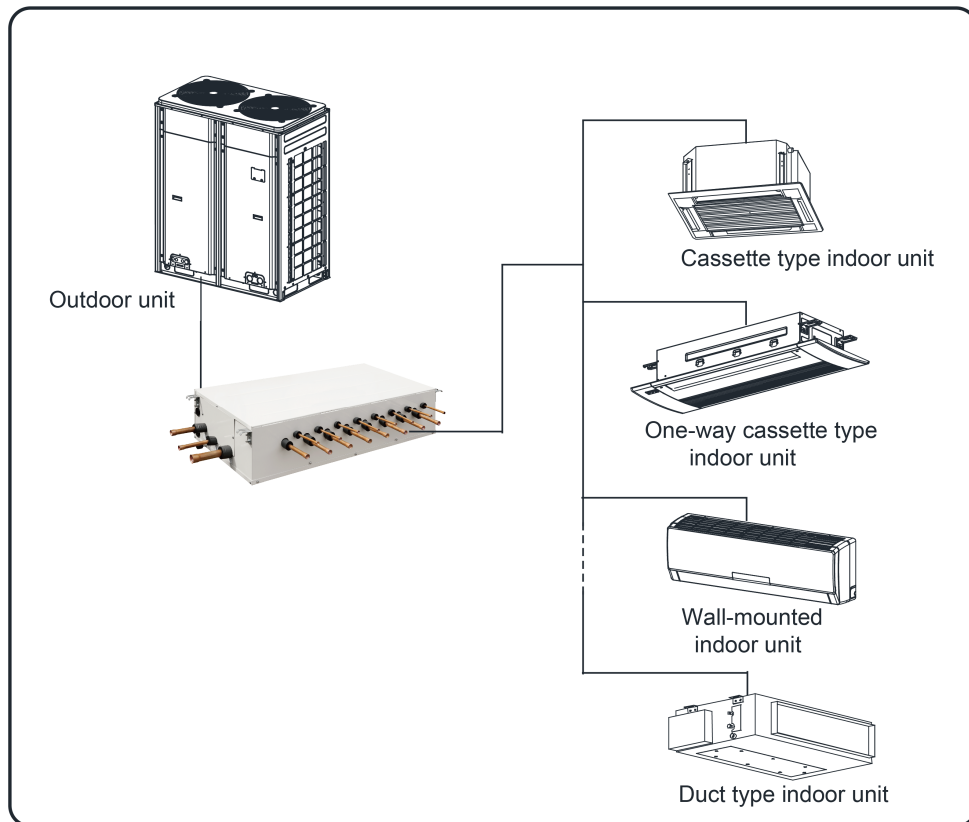


Fig.2

Fig.2 is the combination view of the ODU of Modular DC Inverter Multi VRF System and the IDU of Multi VRF System. IDU can be cassette type, one-way cassette type, wall-mounted type, duct type, etc. When any one IDU receives operation signal, ODU will start to work according to the capacity; when all IDUs stop, ODU will also stop.

## 2.4 The Range of Production Working Temperature

Cooling operation	Ambient temperature: $-5^{\circ}\text{C}(23^{\circ}\text{F})\sim 52^{\circ}\text{C}(125.6^{\circ}\text{F})$
Heating operation	Ambient temperature: $-20^{\circ}\text{C}(-4^{\circ}\text{F})\sim 24^{\circ}\text{C}(75.2^{\circ}\text{F})$
Heat recovery operation	Ambient temperature: $-10^{\circ}\text{C}(14^{\circ}\text{F})\sim 20^{\circ}\text{C}(68^{\circ}\text{F})$

When the indoor units are all VRF fresh air processor, the unit operating range is as follows:

Cooling operation	Ambient temperature: $16^{\circ}\text{C}(60.8^{\circ}\text{F})\sim 45^{\circ}\text{C}(113^{\circ}\text{F})$
Heating operation	Ambient temperature: $-7^{\circ}\text{C}(19.4^{\circ}\text{F})\sim 16^{\circ}\text{C}(60.8^{\circ}\text{F})$


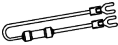
**NOTICE!** Out of the working Temperature Range may damage this product and will invalidate the warranty.

### 3 Preparation before Installation

**NOTICE!** The picture is only used for reference and the actual product prevails. Unit: mm(inch).

#### 3.1 Standard Parts

Please use the following standard parts supplied by Gree.

Parts for Outdoor Unit				
Number	Name	Picture	Quantity	Remarks
1	Owner's Manual		1	—
2	Wiring (match with resistance)		1	Must be connected to the last heat pump mode exchanger of communication connection

#### 3.2 Installation Site

<b>⚠WARNING</b>
(1) Install the unit at a place where is adequate to withstand the weight of the unit and make sure the unit would not shake or fall off.
(2) Never expose the unit under direct sunshine and rainfall. Install the unit at a place where is against dust, typhoon and earthquake.
(3) Try to keep the unit away from combustible, inflammable and corrosive gas or exhaust gas.
(4) Leave some space for heat exchanging and servicing so as to guarantee unit normal operation.
(5) Keep the indoor and outdoor units close to each other as much as possible so as to decrease the pipe length and bends.
(6) Never allow children to approach to the unit and take measures to prevent children touching the unit.

3.2.1 When the outdoor unit is totally surrounded by walls, please refer to following figures for space dimension.

3.2.1.1 Space dimension for single-module unit

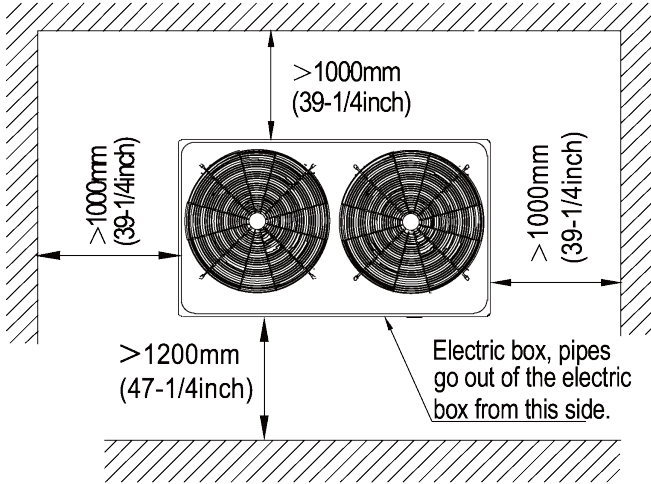
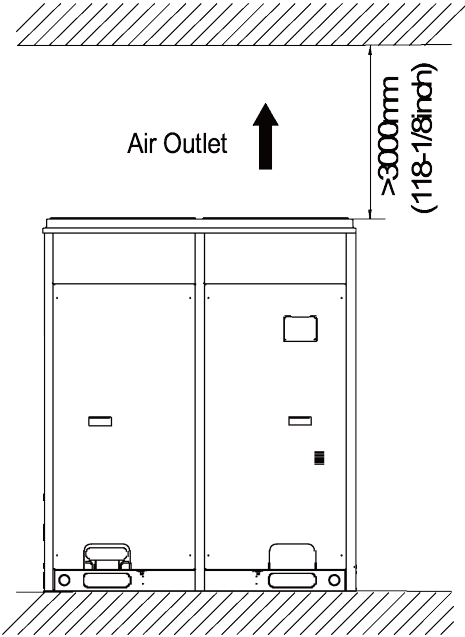


Fig.3

3.2.1.2 Space dimension for dual-module unit

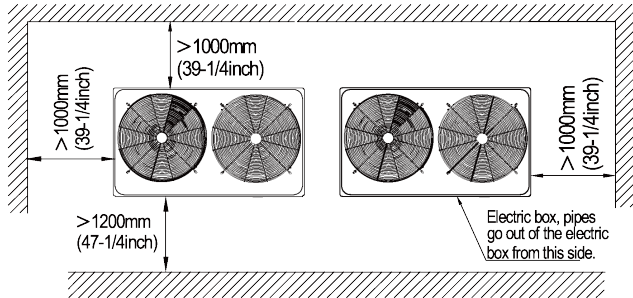
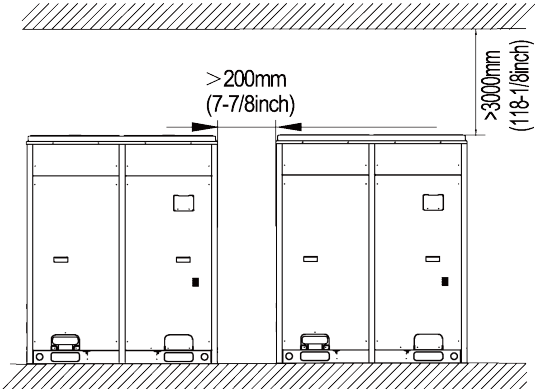


Fig.4

3.2.1.3 Space dimension for three-module unit

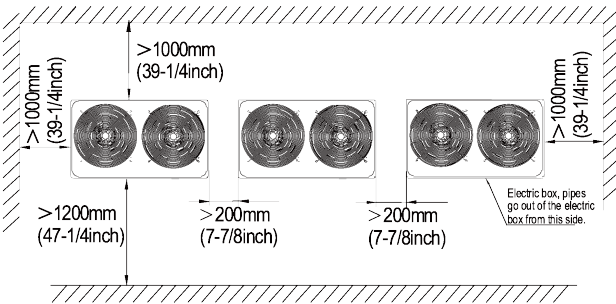
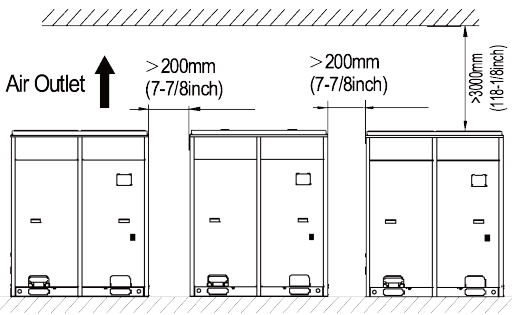


Fig.5

### 3.2.2 Space requirement for the top of outdoor unit

When there is wall (or similar obstruction) above the unit, keep the distance between the unit top and the wall at least 3000mm (118-1/8inch) or above. When the unit is located in a totally open space with no obstructions in four directions, keep the distance between the unit top and wall at least 1500mm (59inch) or above (See Fig.6). When space is limited within 1500mm (59inch) or the unit is not set in an open space, air outlet pipe is required to be installed in order to keep good ventilation (See Fig.7).

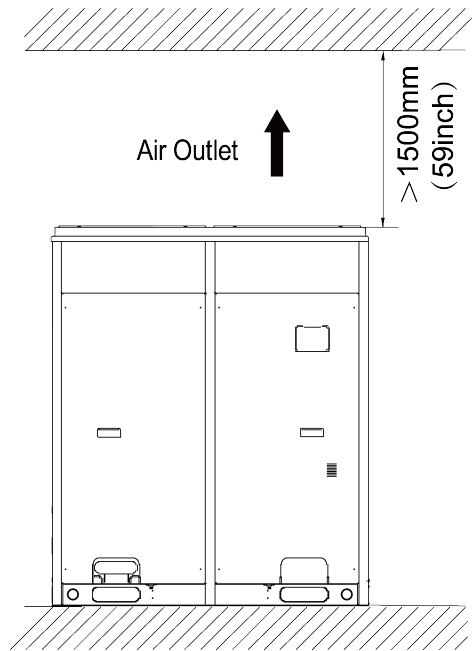


Fig.6

When the distance is less than 1500mm(59inch), connect on air duct so as to keep good ventilation

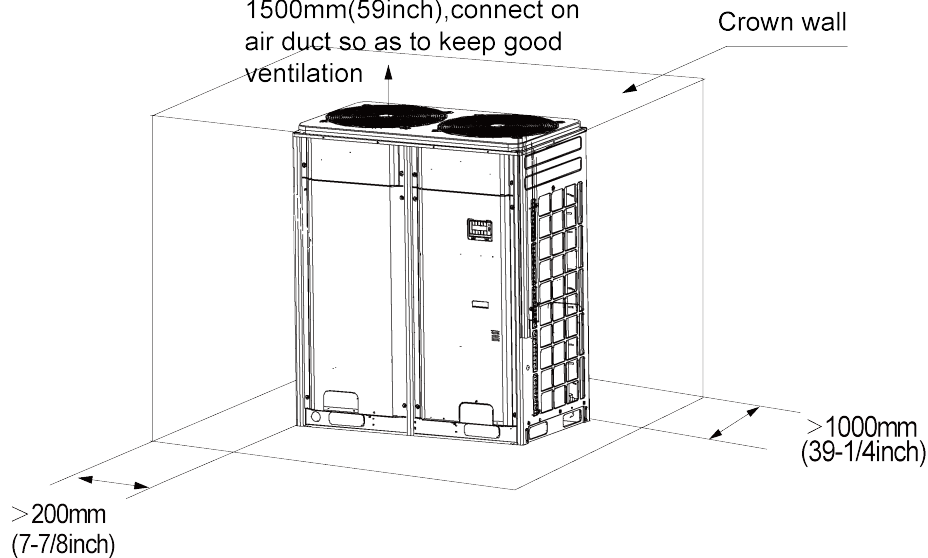


Fig.7

### 3.2.3 Space dimension for multiple-module unit

For keeping good ventilation, make sure there is no obstruction above the unit.

When the unit is located at a half-open space (front and left/right side is open), install the unit as per the same or opposite direction.

Unit: mm(inch)

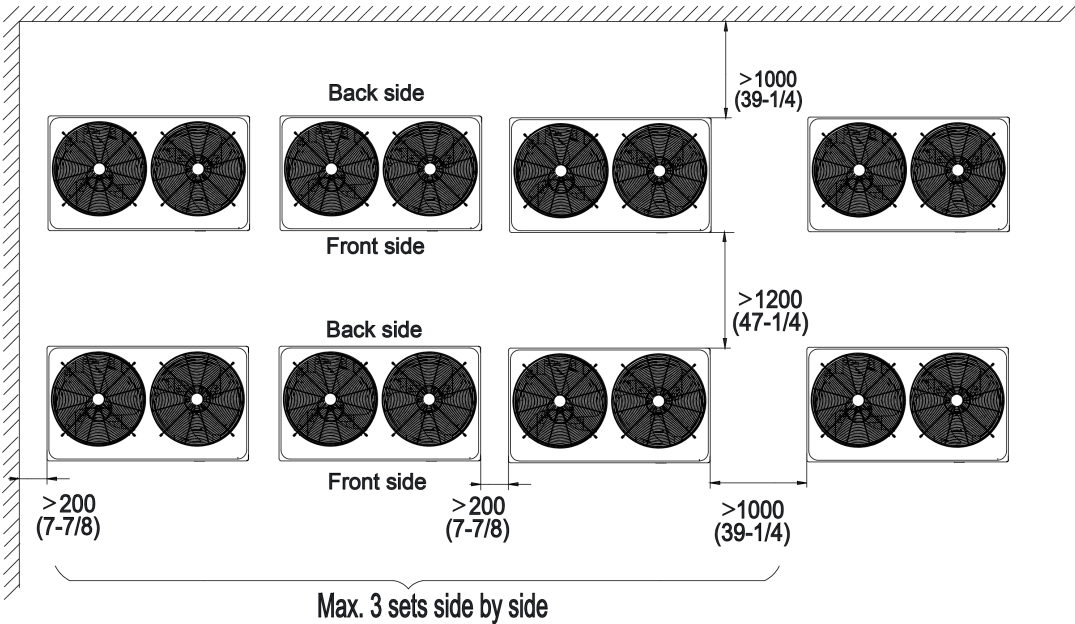
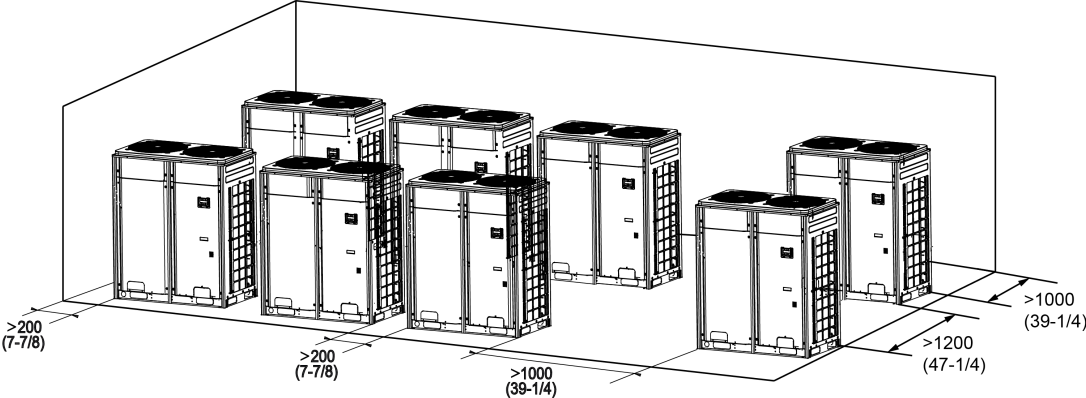


Fig.8

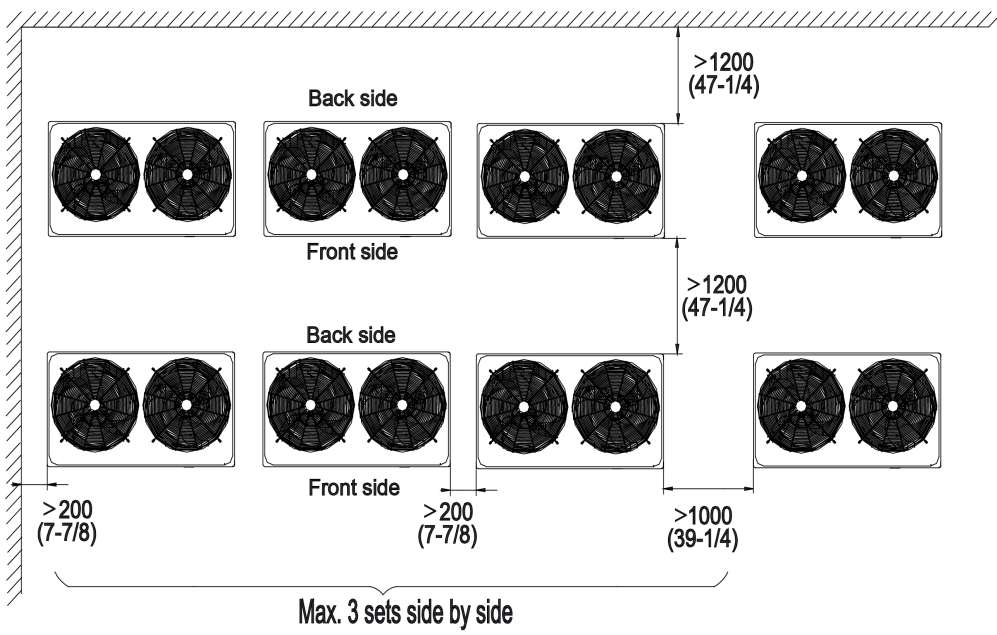
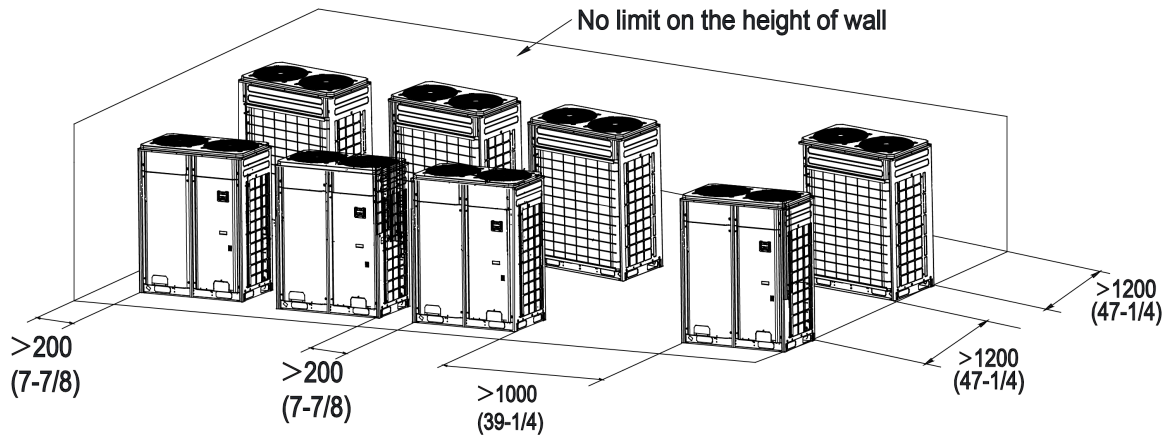


Fig.9



(2) Anti-monsoon installation requirements for unit connecting exhaust duct:

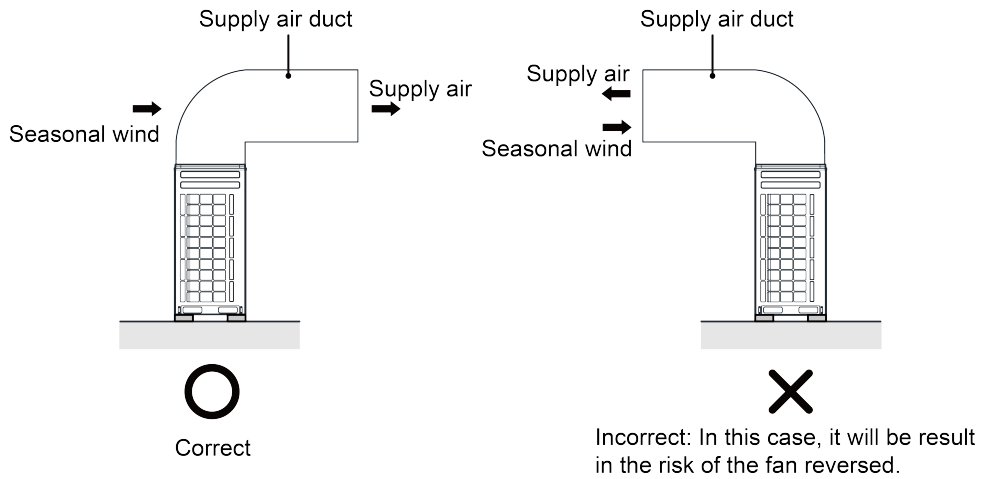


Fig.12

3.2.5 Take snow into consideration when installing the outdoor unit

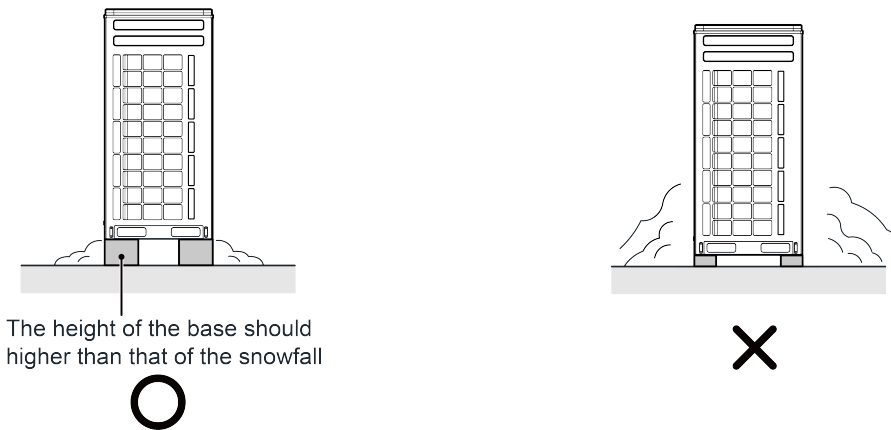


Fig.13

3.3 Piping Work Requirements

Refer to the table below for piping work requirements.

R410A Refrigerat System		
Outer diameter mm(inch)	Wall thickness mm(inch)	Type
Φ6.35(1/4)	≥0.8(1/32)	O
Φ9.52(3/8)	≥0.8(1/32)	O
Φ12.70(1/2)	≥0.8(1/32)	O
Φ15.9(5/8)	≥1.0(3/76)	O
Φ19.05(3/4)	≥1.0(3/76)	1/2H
Φ22.2(7/8)	≥1.2(1/21)	1/2H
Φ28.60(1-1/8)	≥1.2(1/21)	1/2H
Φ34.90(1-3/8)	≥1.3(2/39)	1/2H
Φ41.30(1-5/8)	≥1.5(1/17)	1/2H
Φ44.5(1-3/4)	≥1.5(1/17)	1/2H



## 4 Installation Instruction

### 4.1 ODU Foundation

The concrete foundation of the ODU must be strong enough. Ensure that the drainage is smooth and that the ground drainage or floor drainage is not affected.

Requirements on the concrete foundation are as follows:

- A. The concrete foundation must be flat and have enough rigidity and strength to undertake the unit's weight during running. The height of the foundation is 200 mm to 300 mm, which is determined based on the size of the unit.
- B. Build a drainage ditch around the foundation to discharge the condensate water.
- C. If the air conditioner is installed on the roof, check the intensity of the building and take waterproof measures.
- D. If a u-steel foundation is adopted, the structure must be designed with sufficient rigidity and strength.

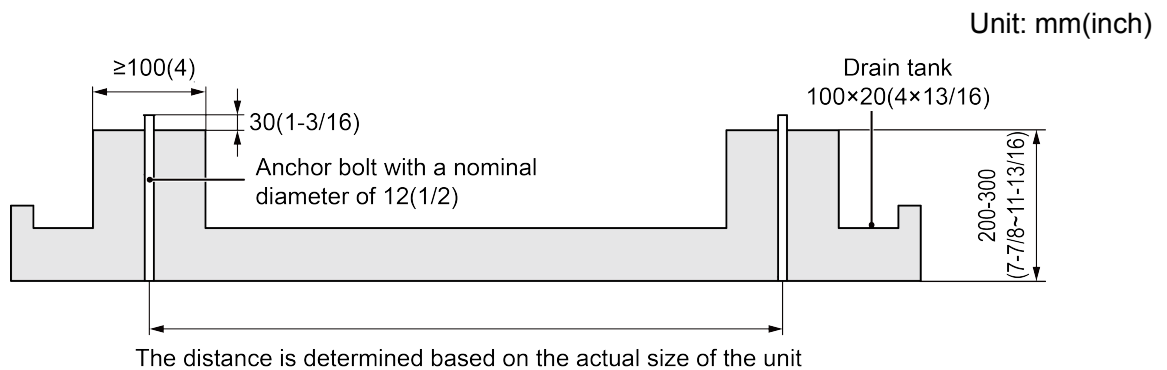


Fig.14

## 4.2 Physical Dimension of the Outdoor Unit and Mounting Hole

Outline and Physical Dimension of GMV-Q72WM/B-F(U), GMV-Q96WM/B-F(U), GMV-Q120WM/B-F(U) and GMV-Q144WM/B1-F(U) unit.

Unit: mm(inch)

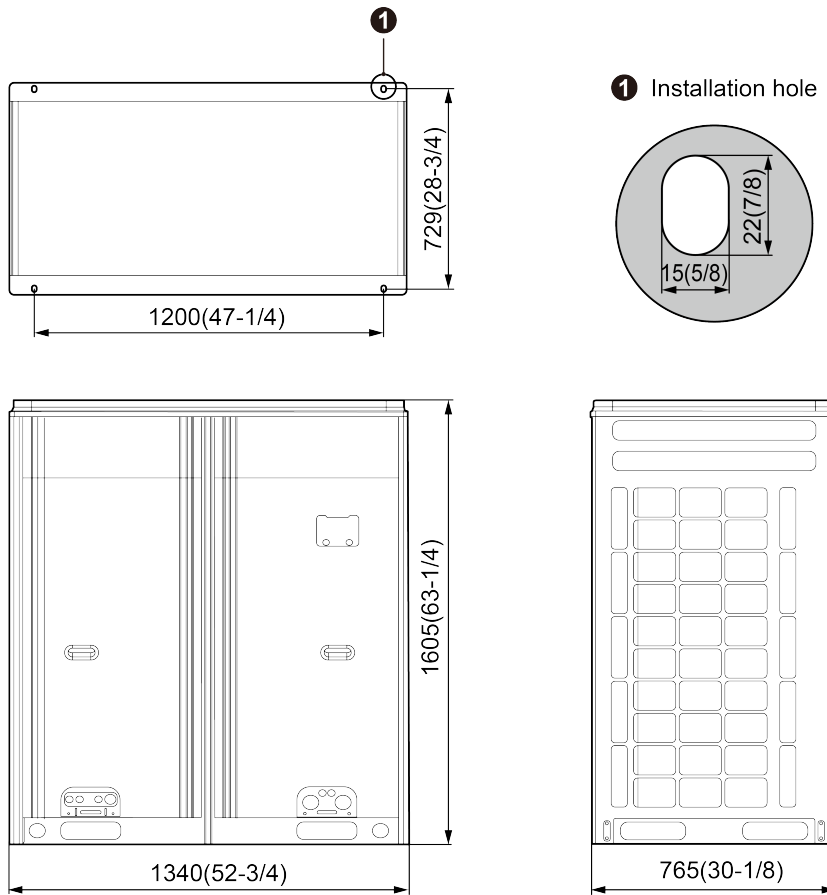


Fig.15

Outline and Physical Dimension of GMV-Q168WM/B1-F(U) unit.

Unit: mm(inch)

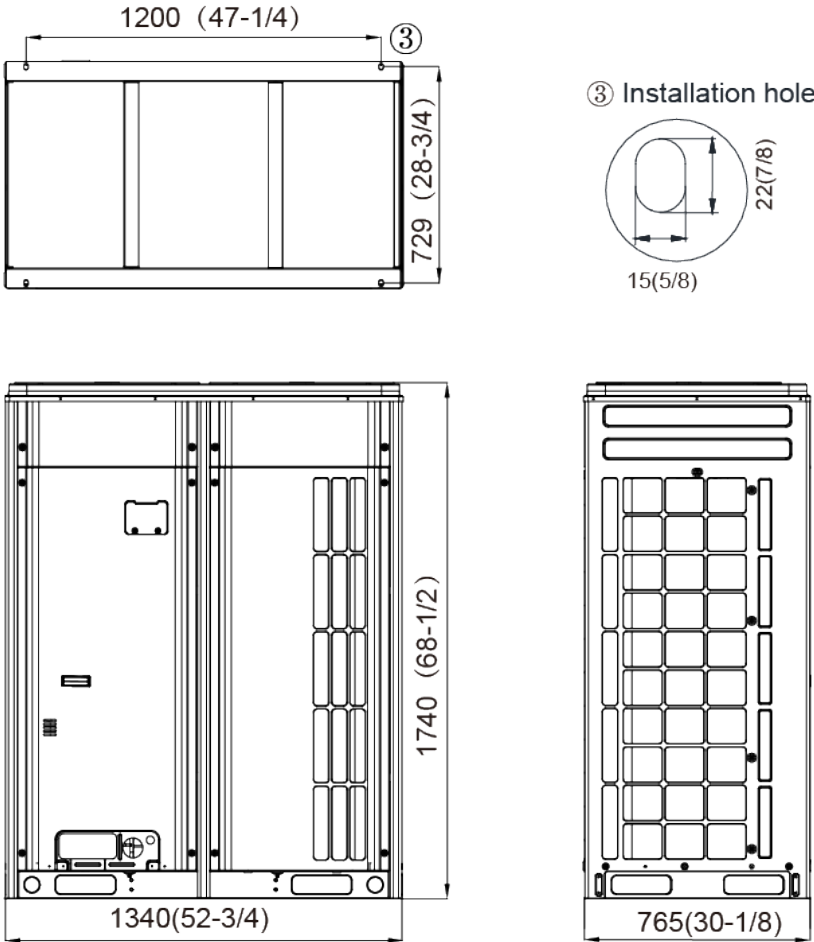


Fig.16

### 4.3 Connection Pipe

#### 4.3.1 Schematic Diagram of Piping Connection

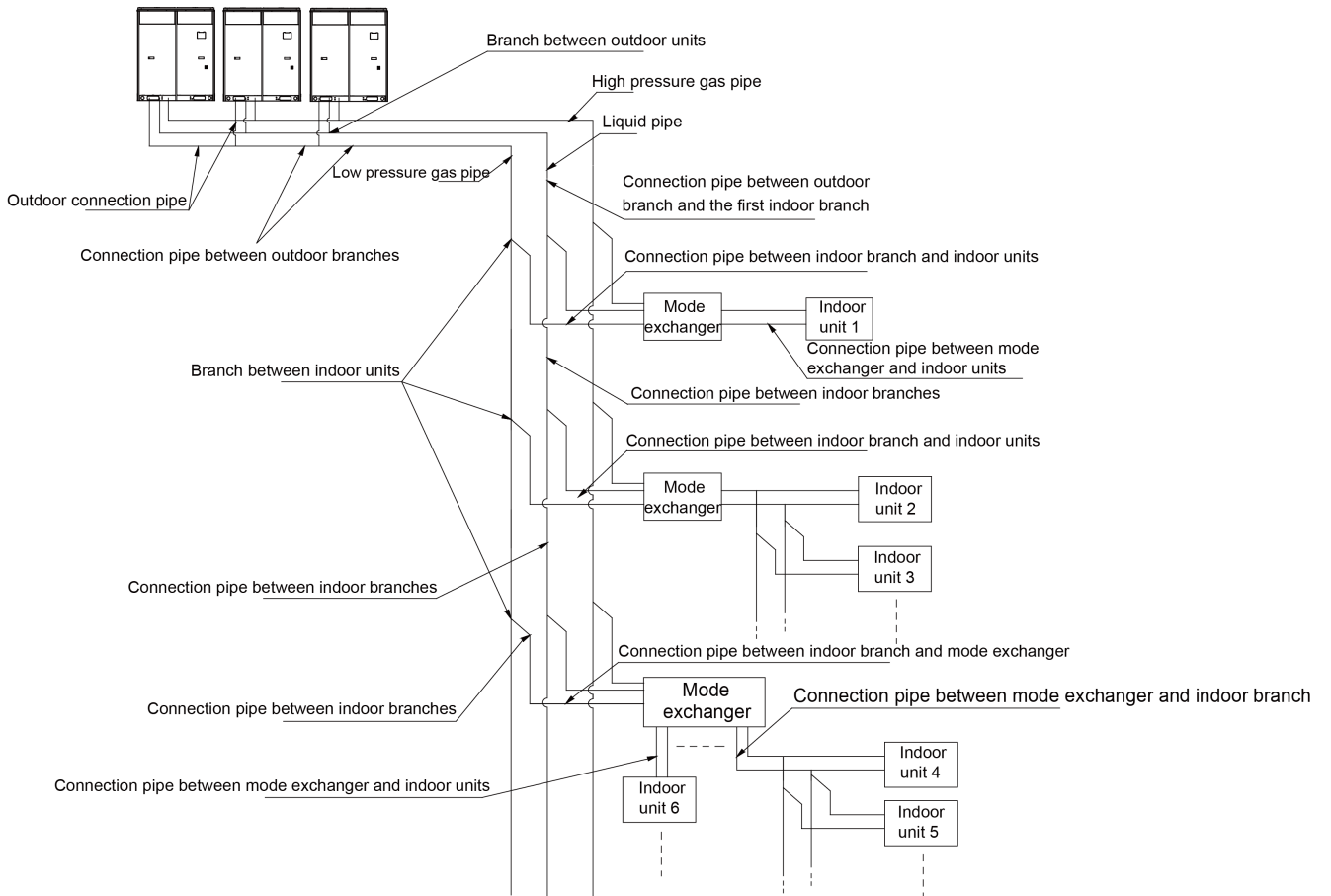


Fig.17

#### 4.3.2 Schematic Diagram of Piping Sequence

GMV-Q72WM/B-F(U), GMV-Q96WM/B-F(U), GMV-Q120WM/B-F(U) and GMV-Q144WM/B1-F(U)

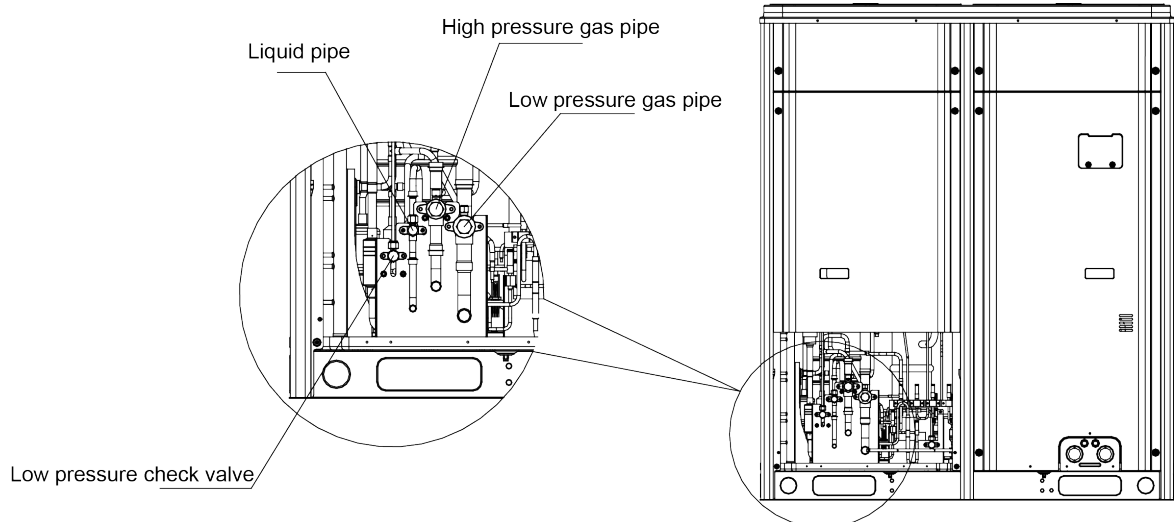


Fig.18

GMV-Q168WM/B1-F(U)

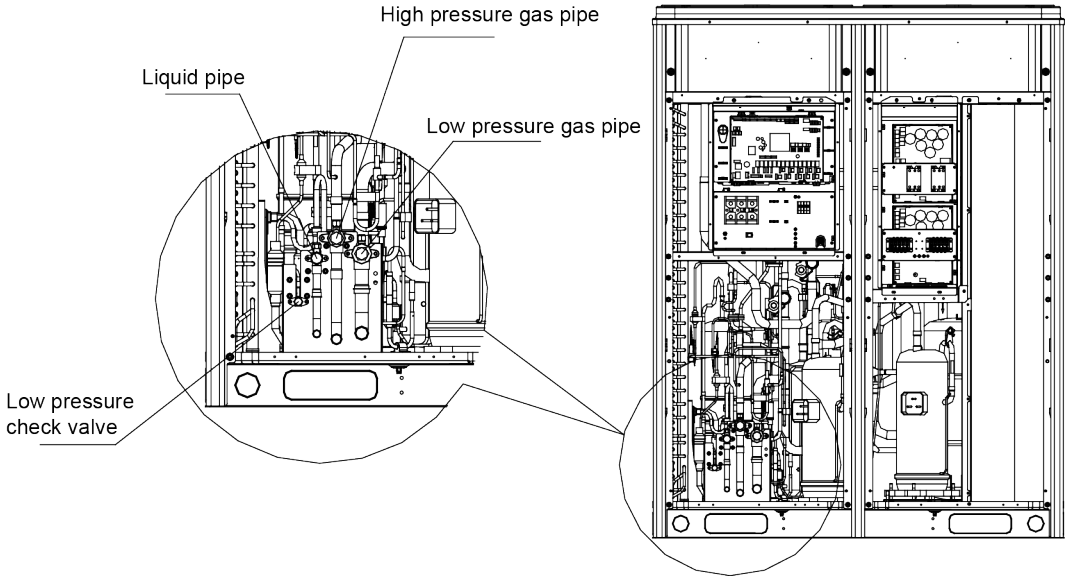


Fig.19

4.3.3 Allowable pipe length and drop height among indoor and outdoor units

Y type branch joint is adopted to connect indoor and outdoor units. Connecting method is shown in the figure below.

Remark: Equivalent length of one Y-type manifold is about 0.5m (1-3/4ft.).

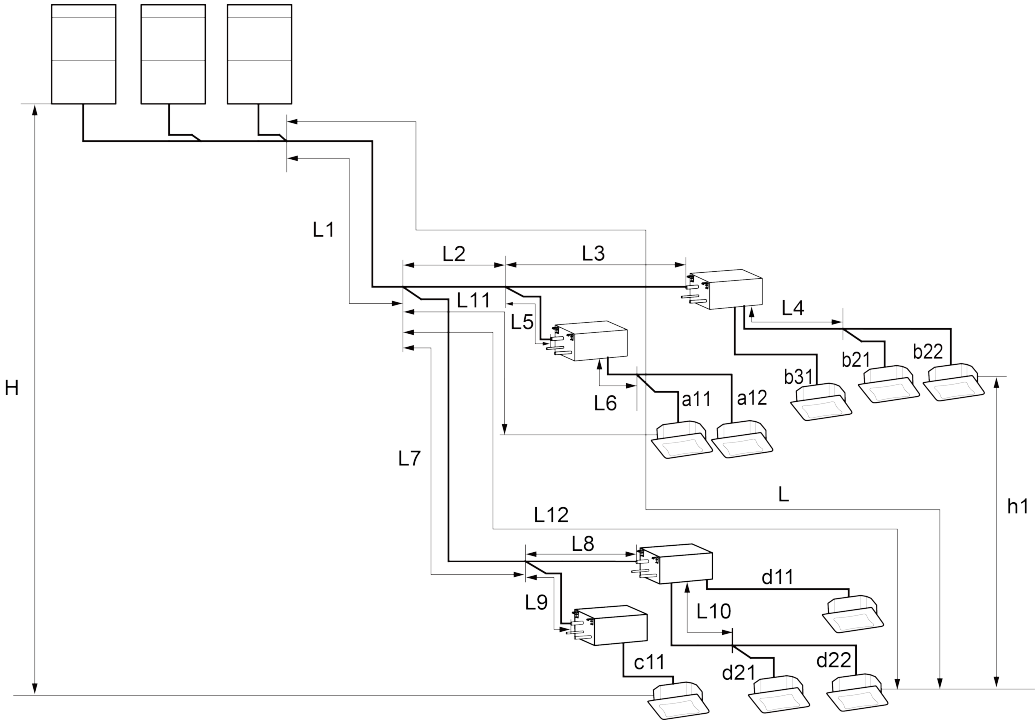


Fig.20

- H: Height difference between indoor unit and outdoor unit;
- L12: Length from the first branch to the farthest IDU;
- L11: Length from the first branch to the nearest IDU;
- Equivalent length of branch of IDU is 0.5m (1-3/4ft.).

Equivalent length of mode exchanger depends on the using situation, for example, when using one branch, the length is 1m(39-3/8inch), when using N branches, the length is N meters.

R410A Refrigerant System		Allowable Value m(ft.)	Fitting Pipe
Total length (actual length) of fitting pipe		≤1000(3280-3/4)	$L1+L2+L3+L4+...+L10+a11+a12+...+d21+d22$
Length of farthest fitting pipe m(ft.)	Actual length	≤165(541-1/4)	L
	Equivalent length	≤190(623-1/4)	—
Difference between the pipe length from the first branch of IDU to the farthest IDU and the pipe length from the first branch of IDU to the nearest IDU		≤40(131-1/4)	$L12-L11$
Equivalent length from the first branch to the furthest piping①		≤40(131-1/4)	$L7+L8+L10+D22$
Height difference between outdoor unit and indoor unit	Outdoor unit at upper	≤90(295-1/4)	—
	Outdoor unit at lower	≤90(295-1/4)	—
Height difference between indoor units		≤30(98-2/4)	h1
Maximum length of Main pipe②		<90(295-1/4)	L1
From IDU to its nearest branch③		≤40(131-1/4)	a11,a12,b21,b22,b31,c11,c21,d21,d22

### NOTICE!

- ① Normally, the pipe length from the first branch of IDU to the farthest IDU is 40m (131-1/4ft.). Under the following conditions, the length can reach 90m (295-1/4ft.).
- a) Actual length of pipe in total:  
 $L1+L2x2+L3x2+L4x2+...+L10x2+a11+a12+...+d21+d22 \leq 1000m$  (3280-3/4ft.).
- b) Length between each IDU and its nearest branch a11, a12, b21, b22, d21, d22 ≤ 40m(131-1/4ft.).
- c) Difference between the pipe length from the first branch of IDU to the farthest IDU and the pipe length from the first branch of IDU to the nearest IDU:  $L12-L11 \leq 40m$ (131-1/4ft.).
- ② When the maximum length of the main pipe from ODU to the first branch of IDU is ≥ 90m(295-1/4ft.), then adjust the pipe size of the gas pipe and liquid pipe of main pipe according to the following table.

Outdoor Model	Size of connection between outdoor unit and the first indoor branch		
	Low pressure gas pipe mm(inch)	Liquid pipe mm(inch)	High pressure gas pipe mm(inch)
GMV-Q72WM/B-F(U)	No need to enlarge pipe size	No need to enlarge pipe size	No need to enlarge pipe size
GMV-Q96WM/B-F(U)	No need to enlarge pipe size	Φ12.7(1/2)	Φ22.2(7/8)
GMV-Q120WM/B-F(U)	No need to enlarge pipe size	Φ15.9(5/8)	Φ28.6(1-1/8)
GMV-Q144WM/B1-F(U)	Φ34.9(1-3/8)	Φ15.9(5/8)	Φ28.6(1-1/8)
GMV-Q144WM/B-F(U)	Φ34.9(1-3/8)	Φ15.9(5/8)	Φ28.6(1-1/8)
GMV-Q168WM/B1-F(U)	Φ34.9(1-3/8)	Φ19.05(3/4)	Φ28.6(1-1/8)
GMV-Q168WM/B-F(U)	Φ34.9(1-3/8)	Φ19.05(3/4)	Φ28.6(1-1/8)
GMV-Q192WM/B-F(U)	Φ34.9(1-3/8)	Φ19.05(3/4)	No need to enlarge pipe size
GMV-Q216WM/B-F(U)	Φ34.9(1-3/8)	Φ19.05(3/4)	No need to enlarge pipe size
GMV-Q240WM/B-F(U)	No need to enlarge pipe size	Φ19.05(3/4)	Φ34.9(1-3/8)

Outdoor Model	Size of connection between outdoor unit and the first indoor branch		
	Low pressure gas pipe mm(inch)	Liquid pipe mm(inch)	High pressure gas pipe mm(inch)
GMV-Q264WM/B-F(U)	No need to enlarge pipe size	Φ22.2(7/8)	Φ34.9(1-3/8)
GMV-Q288WM/B1-F(U)	No need to enlarge pipe size	Φ22.2(7/8)	Φ34.9(1-3/8)
GMV-Q288WM/B-F(U)	No need to enlarge pipe size	Φ22.2(7/8)	Φ34.9(1-3/8)
GMV-Q312WM/B1-F(U)	No need to enlarge pipe size	Φ22.2(7/8)	Φ34.9(1-3/8)
GMV-Q312WM/B-F(U)	No need to enlarge pipe size	Φ22.2(7/8)	Φ34.9(1-3/8)
GMV-Q336WM/B1-F(U)	No need to enlarge pipe size	Φ22.2(7/8)	Φ34.9(1-3/8)
GMV-Q336WM/B-F(U)	No need to enlarge pipe size	Φ22.2(7/8)	Φ34.9(1-3/8)
GMV-Q360WM/B-F(U)	No need to enlarge pipe size	Φ22.2(7/8)	No need to enlarge pipe size

③ If the length between an IDU and its nearest branch is above 10m (32-7/8ft.), then increase the size of the liquid pipe of IDU (only for the pipe size that is ≤6.35mm (1/4inch)).

4.3.4 Pipe connection of outdoor modules

Unit: m(ft.)

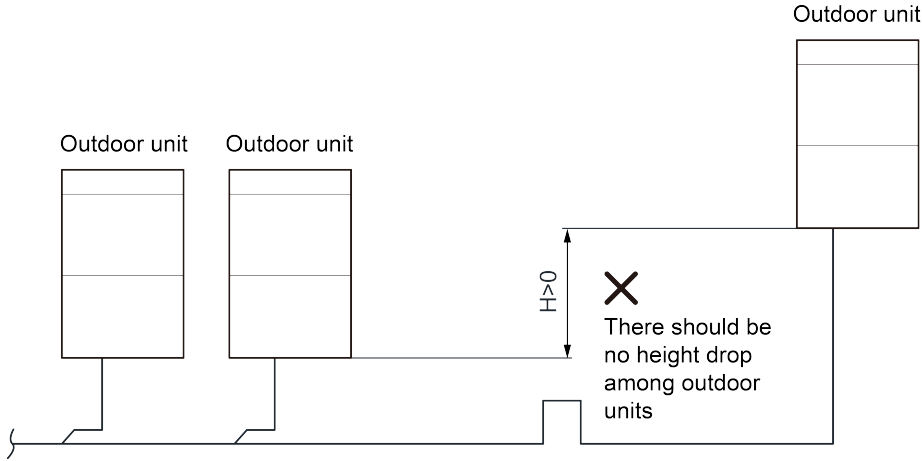


Fig.21

Unit: m(ft.)

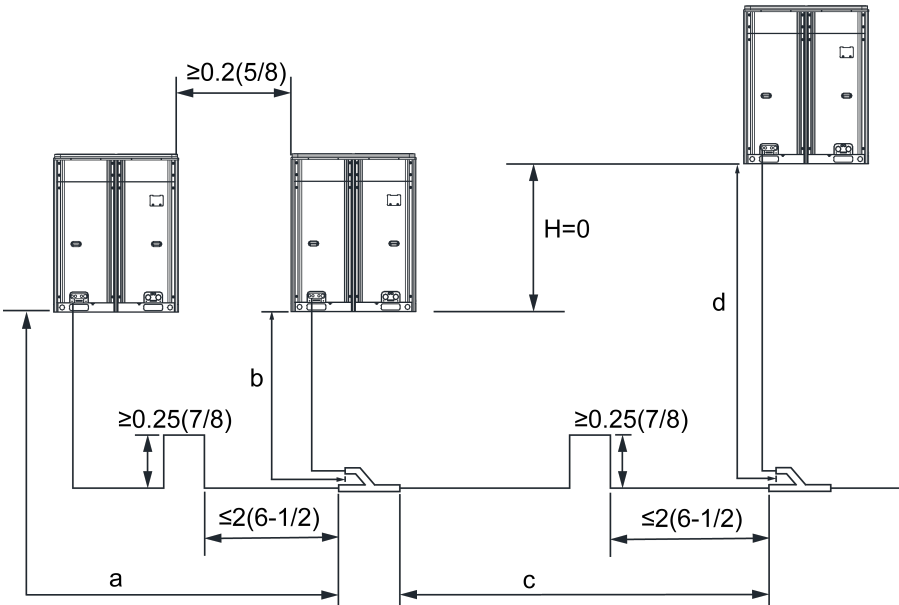


Fig.22

**NOTICE!** When the distance between outdoor units exceeds 2m (6-1/2ft.), U-type oil trap should be added at low pressure gas pipe.  $a+c \leq 10m$  (32-7/8ft.);  $b+c \leq 10m$  (32-7/8ft.);  $d \leq 10m$  (32-7/8ft.).

### 4.3.5 Size requirement for branch pipe and piping (main pipe)

#### 4.3.5.1 Connection sketch map of single-module system

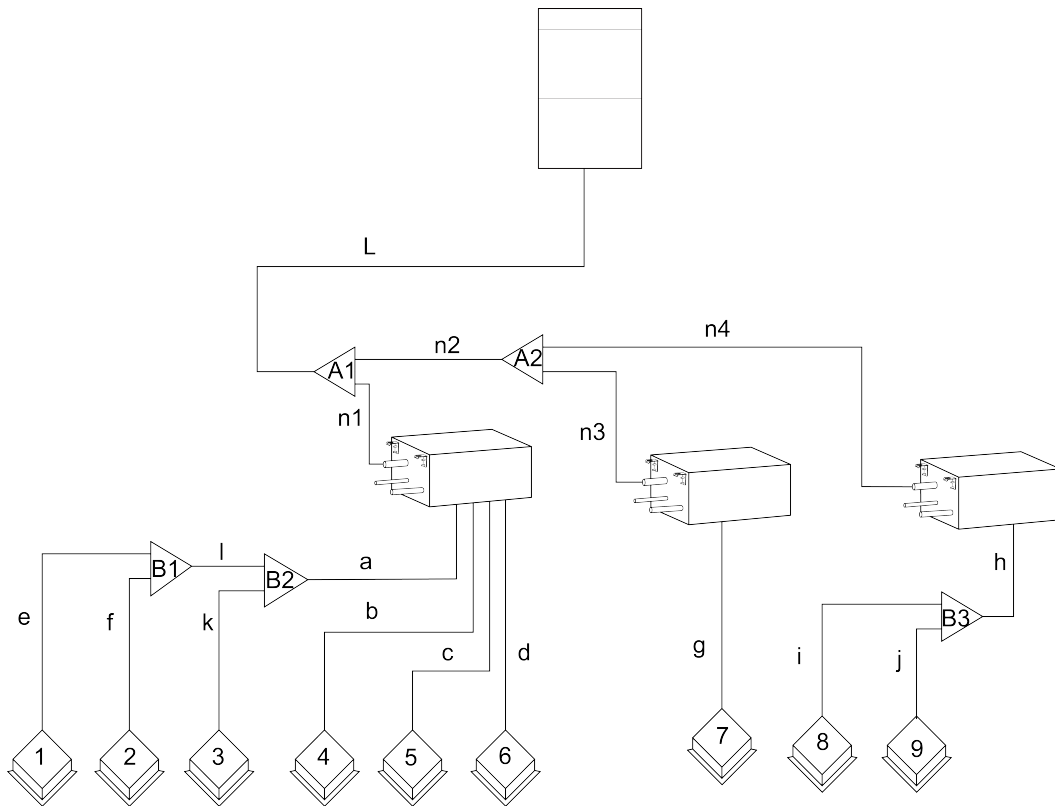


Fig.23

#### Connection sketch map of multi-module system

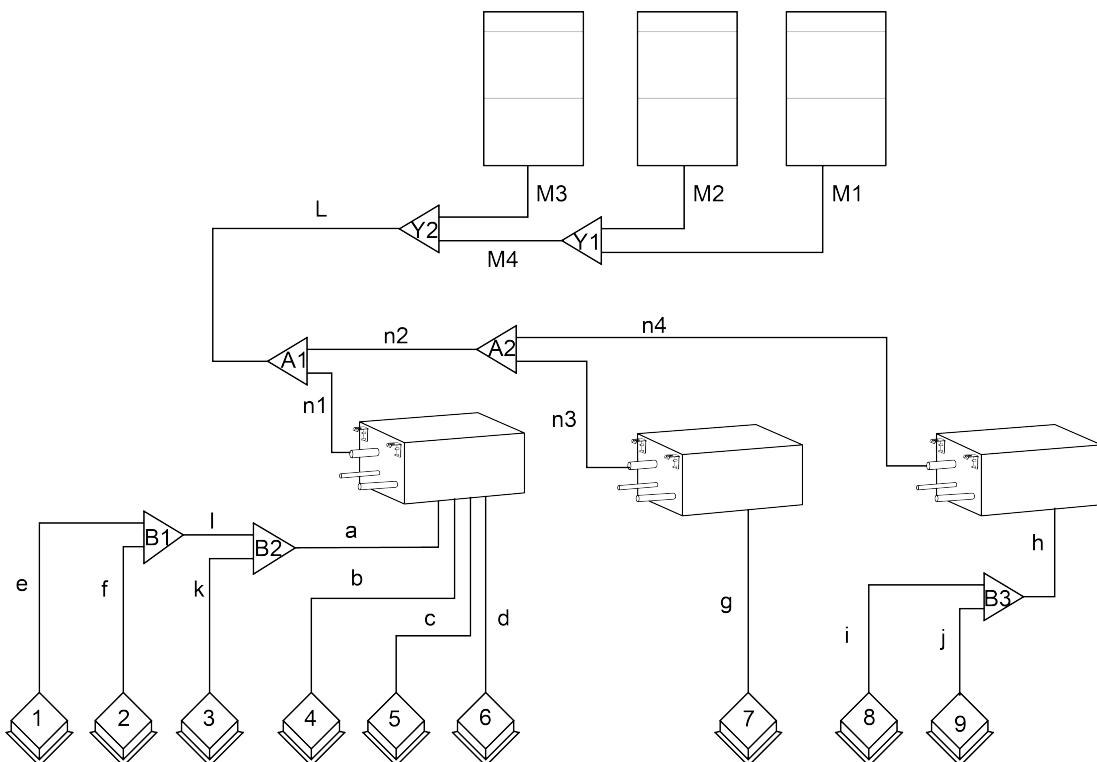


Fig.24



4.3.5.2 For single unit system, select appropriate pipe between outdoor unit and the first indoor branch (“L”) as per the pipe size of outdoor unit. Pipe size of basic outdoor module is shown as follows:

Between outdoor unit and the first indoor branch

Basic module	Pipe between outdoor unit and the first indoor branch		
	Low pressure gas pipe mm(inch)	Liquid pipe mm(inch)	High pressure gas pipe mm(inch)
GMV-Q72WM/B-F(U)	Φ19.05(3/4)	Φ9.52(3/8)	Φ15.9(5/8)
GMV-Q96WM/B-F(U)	Φ22.2(7/8)	Φ9.52(3/8)	Φ19.05(3/4)
GMV-Q120WM/B-F(U)	Φ28.6(1-1/8)	Φ12.7(1/2)	Φ22.2(7/8)
GMV-Q144WM/B1-F(U)	Φ28.6(1-1/8)	Φ12.7(1/2)	Φ22.2(7/8)
GMV-Q168WM/B1-F(U)	Φ28.6(1-1/8)	Φ15.9(5/8)	Φ22.2(7/8)

4.3.5.3 For multi-module system, select appropriate branch (“M1 / M2 / M3”) connected to outdoor module as per the pipe size of basic outdoor module. Pipe size of basic outdoor module is shown as follows:

Pipe between module and outdoor branch “M1 / M2 / M3”

Basic module	Size of the pipe between module and outdoor branch		
	Low pressure gas pipe mm(inch)	Liquid pipe mm(inch)	High pressure gas pipe mm(inch)
GMV-Q72WM/B-F(U)	Φ19.05(3/4)	Φ9.52(3/8)	Φ15.9(5/8)
GMV-Q96WM/B-F(U)	Φ22.2(7/8)	Φ9.52(3/8)	Φ19.05(3/4)
GMV-Q120WM/B-F(U)	Φ28.6(1-1/8)	Φ12.7(1/2)	Φ22.2(7/8)
GMV-Q144WM/B1-F(U)	Φ28.6(1-1/8)	Φ12.7(1/2)	Φ22.2(7/8)
GMV-Q168WM/B1-F(U)	Φ28.6(1-1/8)	Φ15.9(5/8)	Φ22.2(7/8)

Selection of branch “Y1 / Y2” of outdoor modules

—	Module’s capacity C (Btu/h)	Model
Selection of branch of outdoor modules	$X \leq 327500$	ML01R
	$327500 < X$	ML02R

4.3.5.4 Size of connection pipe “M4” between branches of each basic module

Size of connection pipe between branches of each basic module is determined by the total rated capacity of upstream modules.

Connection pipe “M4” between branches of outdoor module

Total rated capacity of upstream modules: Q (Btu/h)	Size of connection pipe between branches of outdoor module		
	Low pressure gas pipe mm(inch)	Liquid pipe mm(inch)	High pressure gas pipe mm(inch)
$Q \leq 72000$	Φ19.05(3/4)	Φ9.52(3/8)	Φ15.9(5/8)
$72000 < Q \leq 96000$	Φ22.2(7/8)	Φ9.52(3/8)	Φ19.05(3/4)
$96000 < Q \leq 120000$	Φ28.6(1-1/8)	Φ12.7(1/2)	Φ22.2(7/8)
$120000 < Q \leq 144000$	Φ28.6(1-1/8)	Φ12.7(1/2)	Φ22.2(7/8)
$144000 < Q \leq 168000$	Φ28.6(1-1/8)	Φ15.9(5/8)	Φ22.2(7/8)
$168000 < Q \leq 216000$	Φ28.6(1-1/8)	Φ15.9(5/8)	Φ28.6(1-1/8)
$216000 < Q \leq 240000$	Φ34.9(1-3/8)	Φ15.9(5/8)	Φ28.6(1-1/8)
$240000 < Q \leq 312000$	Φ34.9(1-3/8)	Φ19.05(3/4)	Φ28.6(1-1/8)

Total rated capacity of upstream modules: Q (Btu/h)	Size of connection pipe between branches of outdoor module		
	Low pressure gas pipe mm(inch)	Liquid pipe mm(inch)	High pressure gas pipe mm(inch)
312000<Q≤336000	Φ34.9(1-3/8)	Φ19.05(3/4)	Φ28.6(1-1/8)
336000<Q≤360000	Φ41.3(1-5/8)	Φ19.05(3/4)	Φ34.9(1-3/8)

## 4.3.5.5 Size of connection pipe “L” between the terminal outdoor branch and the first indoor branch

Connection pipe “L” between outdoor unit and the first indoor branch

Module	Size of connection between outdoor unit and the first indoor branch		
	Low pressure gas pipe (inch)	Liquid pipe (inch)	High pressure gas pipe (inch)
GMV-Q72WM/B-F(U)	Φ19.05(3/4)	Φ9.52(3/8)	Φ15.9(5/8)
GMV-Q96WM/B-F(U)	Φ22.2(7/8)	Φ9.52(3/8)	Φ19.05(3/4)
GMV-Q120WM/B-F(U)	Φ28.6(1-1/8)	Φ12.7(1/2)	Φ22.2(7/8)
GMV-Q144WM/B1-F(U)	Φ28.6(1-1/8)	Φ12.7(1/2)	Φ22.2(7/8)
GMV-Q144WM/B-F(U)	Φ28.6(1-1/8)	Φ12.7(1/2)	Φ22.2(7/8)
GMV-Q168WM/B1-F(U)	Φ28.6(1-1/8)	Φ15.9(5/8)	Φ22.2(7/8)
GMV-Q168WM/B-F(U)	Φ28.6(1-1/8)	Φ15.9(5/8)	Φ22.2(7/8)
GMV-Q192WM/B-F(U)	Φ28.6(1-1/8)	Φ15.9(5/8)	Φ28.6(1-1/8)
GMV-Q216WM/B-F(U)	Φ28.6(1-1/8)	Φ15.9(5/8)	Φ28.6(1-1/8)
GMV-Q240WM/B-F(U)	Φ34.9(1-3/8)	Φ15.9(5/8)	Φ28.6(1-1/8)
GMV-Q264WM/B-F(U)	Φ34.9(1-3/8)	Φ19.05(3/4)	Φ28.6(1-1/8)
GMV-Q288WM/B1-F(U)	Φ34.9(1-3/8)	Φ19.05(3/4)	Φ28.6(1-1/8)
GMV-Q288WM/B-F(U)	Φ34.9(1-3/8)	Φ19.05(3/4)	Φ28.6(1-1/8)
GMV-Q312WM/B1-F(U)	Φ34.9(1-3/8)	Φ19.05(3/4)	Φ28.6(1-1/8)
GMV-Q312WM/B-F(U)	Φ34.9(1-3/8)	Φ19.05(3/4)	Φ28.6(1-1/8)
GMV-Q336WM/B1-F(U)	Φ34.9(1-3/8)	Φ19.05(3/4)	Φ28.6(1-1/8)
GMV-Q336WM/B-F(U)	Φ34.9(1-3/8)	Φ19.05(3/4)	Φ28.6(1-1/8)
GMV-Q360WM/B-F(U)	Φ41.3(1-5/8)	Φ19.05(3/4)	Φ34.9(1-3/8)

## 4.3.5.6 Branch selection of mode exchanger (“A1, A2”)

Select branch of mode exchanger as per total capacity of downstream indoor unit(s). Please refer to the following table.

Model selection for branch “A1 / A2” of mode exchanger:

R410A refrigerant system	Total Capacity of the Downstream Indoor Unit X(Btu/h)	Model
Y-Type Branch Pipe	X≤17100	FQ01Na/A
	17100<X≤72000	FQ02Na/A
	72000<X≤96000	FQ03Na/A
	96000<X≤232000	FQ04Na/A
	232000<X≤327500	FQ05Na/A
	327500<X	FQ06Na/A

## 4.3.5.7 Piping size among upstream branches of mode exchanger (“n1/n2/n3/n4”)

Total rated capacity of downstream indoor units: C(Btu/h)	Size of connection pipe between branches of mode exchanger		
	Low pressure gas pipe mm(inch)	Liquid pipe mm(inch)	High pressure gas pipe mm(inch)
C≤17100	Φ12.7(1/2)	Φ6.35(1/4)	Φ12.7(1/2)
17100<C≤48500	Φ15.9(5/8)	Φ9.52(3/8)	Φ12.7(1/2)

Total rated capacity of downstream indoor units: C(Btu/h)	Size of connection pipe between branches of mode exchanger		
	Low pressure gas pipe mm(inch)	Liquid pipe mm(inch)	High pressure gas pipe mm(inch)
48500<C≤72000	Φ19.05(3/4)	Φ9.52(3/8)	Φ15.9(5/8)
72000<C≤96000	Φ22.2(7/8)	Φ9.52(3/8)	Φ19.05(3/4)
96000<C≤120000	Φ28.6(1-1/8)	Φ12.7(1/2)	Φ22.2(7/8)
120000<C≤144000	Φ28.6(1-1/8)	Φ12.7(1/2)	Φ22.2(7/8)
144000<C≤168000	Φ28.6(1-1/8)	Φ15.9(5/8)	Φ22.2(7/8)
168000<C≤216000	Φ28.6(1-1/8)	Φ15.9(5/8)	Φ28.6(1-1/8)
216000<C≤240000	Φ34.9(1-3/8)	Φ15.9(5/8)	Φ28.6(1-1/8)
240000<C≤312000	Φ34.9(1-3/8)	Φ19.05(3/4)	Φ28.6(1-1/8)
312000<C≤336000	Φ34.9(1-3/8)	Φ19.05(3/4)	Φ28.6(1-1/8)
336000<C≤360000	Φ41.3(1-5/8)	Φ19.05(3/4)	Φ34.9(1-3/8)

#### 4.3.5.8 Piping size among downstream branches of mode exchanger “a / h”

Rated capacity of indoor unit C(Btu/h)	Size of piping among downstream branches of mode exchanger	
	Gas Pipe mm(inch)	Liquid Pipe mm(inch)
C≤9500	Φ9.52(3/8)	Φ6.35(1/4)
9500<C≤17100	Φ12.7(1/2)	Φ6.35(1/4)
17100<C≤48500	Φ15.9(5/8)	Φ9.52(3/8)

#### 4.3.5.9 Branch selection of downstream indoor unit of mode exchanger (“B1/B2/B3”)

R410A refrigerant system	Total rated capacity of downstream indoor units: X(Btu/h)	Model
Y-type branch	X≤48500	FQ01A/A

#### 4.3.5.10 Piping size between mode exchanger and downstream indoor unit (“b / c / d / g”)

Rated capacity of indoor unit C(Btu/h)	Pipe between mode exchanger and IDU	
	Gas Pipe mm(inch)	Liquid Pipe mm(inch)
C≤9500	Φ9.52(3/8)	Φ6.35(1/4)
9500<C≤17100	Φ12.7(1/2)	Φ6.35(1/4)
17100<C≤48500	Φ15.9(5/8)	Φ9.52(3/8)

#### 4.3.5.11 Piping between indoor branch and indoor unit (“e / f / i / j / k”)

Size of connection pipe between indoor branch and indoor unit should be consistent with the connection pipe of indoor unit.

Piping between indoor branch and indoor unit “e / f / i / j / k”.

Rated capacity of indoor units: C(Btu/h)	Size of connection pipe between indoor branch and indoor unit	
	Gas pipe mm(inch)	Liquid pipe mm(inch)
C≤9500	Φ9.52(3/8)	Φ6.35(1/4)
9500<C≤17100	Φ12.7(1/2)	Φ6.35(1/4)
17100<C≤48500	Φ15.9(5/8)	Φ9.52(3/8)

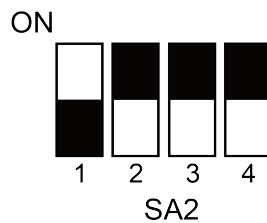
#### 4.3.5.12 Piping between indoor branches (“l”)

Rated capacity of the downstream indoor units C(Btu/h)	Size of connection pipe between indoor branches	
	Gas pipe mm(inch)	Liquid pipe mm(inch)
C≤9500	Φ9.52(3/8)	Φ6.35(1/4)
9500<C≤17100	Φ12.7(1/2)	Φ6.35(1/4)
17100<C≤48500	Φ15.9(5/8)	Φ9.52(3/8)

### 4.3.6 Connection method when capacity of indoor unit exceeds 48500Btu/h

When connecting to the indoor unit with capacity of over 48500Btu/h, it is not allowed to connect with only one branch; it must use two branches controlled by the same mainboard for parallel connection.

Parallel connection	Indoor unit Communication connection for mode exchanger	Remarks
Indoor unit No.1 and No.2	"1D1 1D2"	Parallel connection can be conducted only as the combination of this table, it is not allowed to otherwise connect. Note that after the connection, manually set the SA2 dial code of corresponding mainboard, and dial the code in the first place to number end.
Indoor unit No.3 and No.4	"3D1 3D2"	
Indoor unit No.5 and No.6	"5D1 5D2"	
Indoor unit No.7 and No.8	"7D1 7D2"	



Connecting method is as shown in the Fig. 25

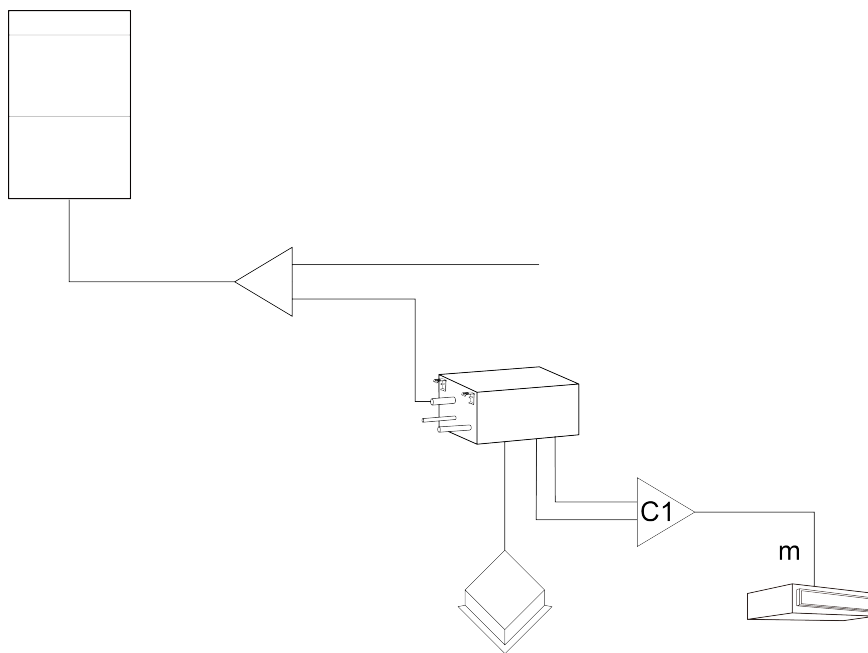


Fig.25

#### 4.3.6.1 Branch selection of indoor unit of mode exchanger ("C1")

R410A refrigerant system	capacity of downstream indoor units: X (Btu/h)	Model
Y-type branch	$48500 < X \leq 96000$	FQ01B/A

#### 4.3.6.2 Piping size between mode exchanger and downstream indoor unit ("m")

Size of connection pipe between indoor branch and indoor unit should be consistent with the connection pipe of indoor unit.

Piping between indoor branch and indoor unit "m".

Rated capacity of indoor units (Btu/h)	Size of connection pipe between indoor branch and indoor unit	
	Gas pipe mm(inch)	Liquid pipe mm(inch)
48500<C≤72000	Φ19.05(3/4)	Φ9.52(3/8)
72000<C≤96000	Φ22.2(7/8)	Φ9.52(3/8)

## 4.4 Installation of the Connection Pipe

### NOTICE!

Before welding the pipeline sealing cap, please make sure there's no refrigerant in pipeline. If welding it directly, it may cause unnecessary property damage or personal injury.

### 4.4.1 Precautions when installing the connection pipe

- (1) Conform to the following principles during piping connection: Connection pipeline should be as short as possible. The height difference between indoor and outdoor units should be as short as possible. Keep number of bends as little as possible. The radius of curvature should be as large as possible.
- (2) Weld the connection pipes between indoor and outdoor unit. Please strictly conform to the requirements for welding process. Rosin joints and pin holes are not allowable.
- (3) When laying the pipes, be careful not to deform them. The radius of bending parts should be more than 200mm (7-7/8inch). The pipes cannot be repeatedly bent or stretched, otherwise the material will get harder. Do not bend or stretch the pipe over three times at the same position.
- (4) Please use a torque wrench to connect union nut on the indoor unit. See Fig.26.

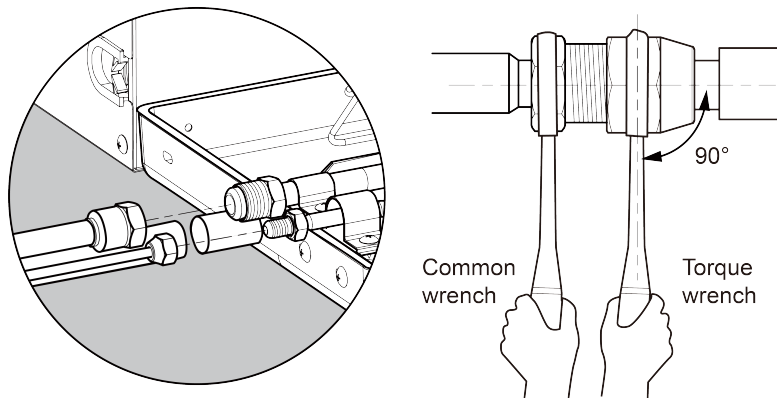


Fig.26

- 1) Align the expansion end of copper pipe with the center of threaded joint. Tighten the flare nuts with your hands.
- 2) Tighten the flare nuts with torque wrench until you hear “click” sound.
- 3) Use sponge to wrap the connecting pipe and joints without thermal insulation and tie it up with plastic tape.
- 4) A mounting support for the connection pipe is required.
- 5) The curvature degree of connection pipe should not be small, otherwise the pipe might crack. Installation personnel should use tube bender when bending the pipe.

6) Don't forcibly stretch the pipe joint, otherwise indoor capillary or other pipes might be damaged and lead to refrigerant leakage.

#### 4.4.2 Installation of the manifold

The main function of manifold is used to shunt the refrigerant. Pay attention to the following points when installing it:

- (1) When installing the manifold, it should be as close as possible to the indoor unit to reduce the influence of the indoor unit manifold on the refrigerant distribution.
- (2) The manifold must be matched with the equipment. The other products which are not specified by the manufacturer shall not be used.
- (3) Check the model before installing the manifold. Do not use it incorrectly.

1) Y-type manifold is as follows. Y-type manifold can be installed vertically or horizontally.

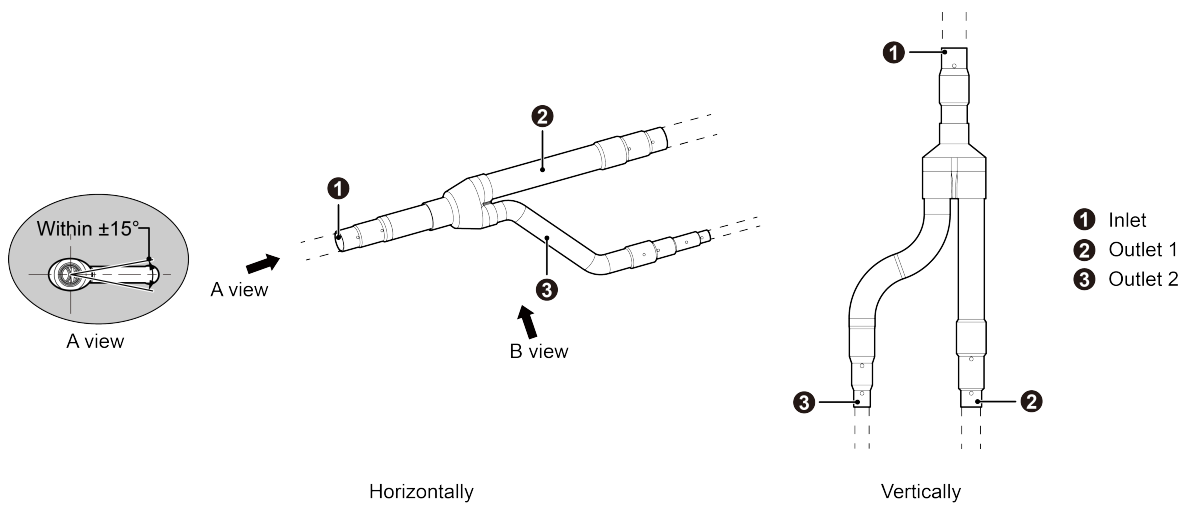


Fig.27

2) The installation of the branch pipe has the following requirements. Please install it according to the angle shown in the figure below. Improper installation may lead to malfunction of the outdoor unit.

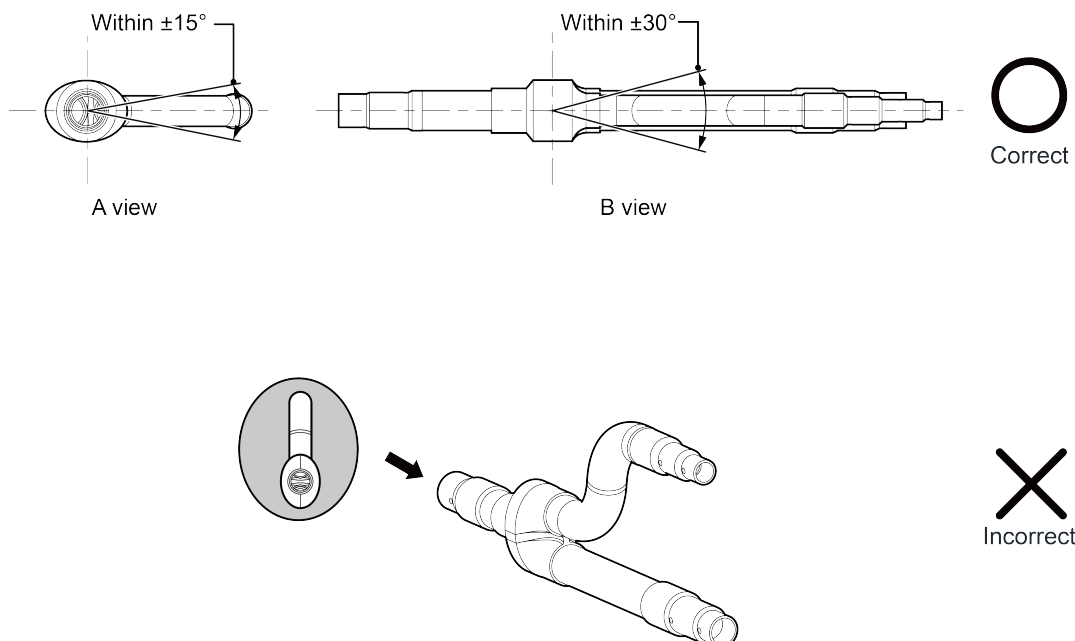


Fig.28

- 3) Manifold has several pipe sections with different pipe size, which facilitates to match with various copper pipe. Use pipe cutter to cut in the middle of the pipe section with different pipe size. See the Fig.29 as below.

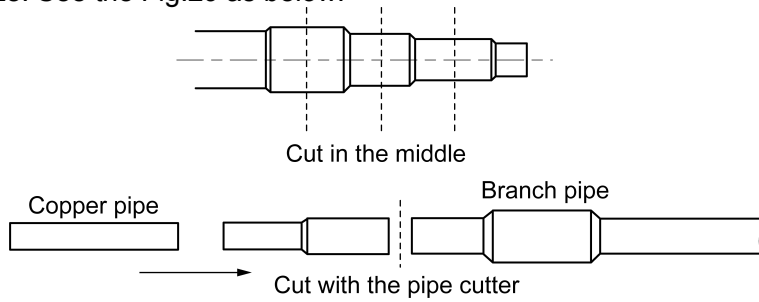


Fig.29

- 4) The length of a straight pipe between two manifolds cannot be less than 500 mm (19-11/16inch).
- 5) The length of a straight pipe before the main pipe port of the manifold cannot be less than 500 mm (19-11/16inch).
- 6) The length of a straight pipe between the branch of the manifold and the IDU cannot be less than 500 mm (19-11/16inch).

Unit: mm(inch)

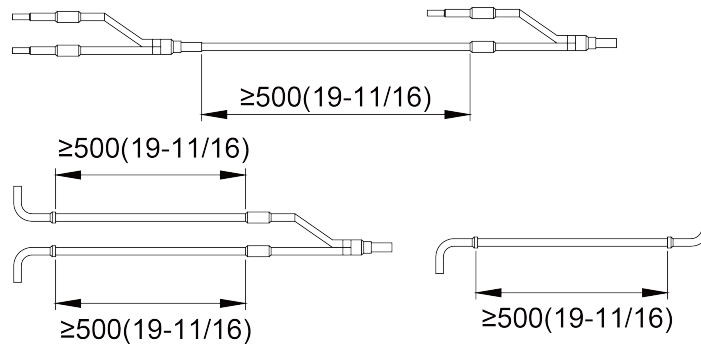


Fig.30

#### 4.4.3 Fixation of Manifold

- (1) There must be three fixing point for both horizontal and vertical installation of the Y-type manifold.

Fixing point 1: 100 mm (3.94inch) on the main inlet manifold from the welding point.

Fixing point 2: 200 mm (7.88inch) on the main branched pipe from the welding point.

Fixing point 3: 250 mm (9.84inch) on the branched pipe from the welding point.

Unit: mm(inch)

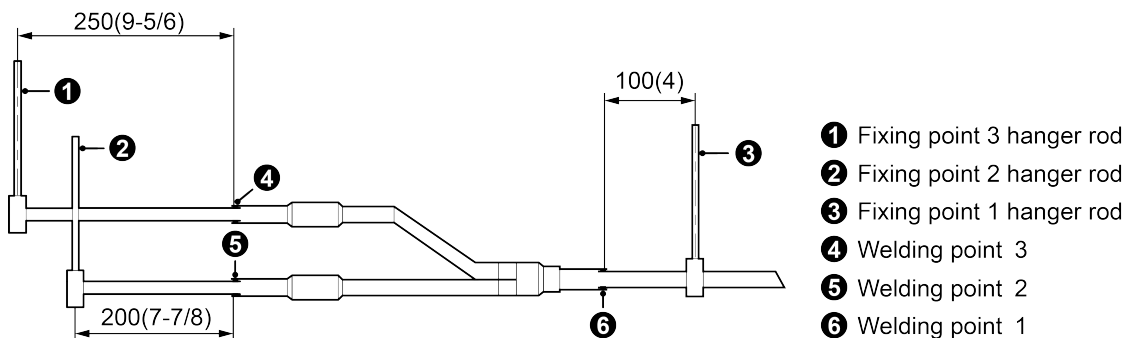


Fig.31

- (2) The branches of the manifold should be parallel and should not be overlapped.
- (3) The liquid pipe and the gas pipe should have the same pipe length and the same laying circuit.
- (4) Since the structure of the manifold is relatively complicated, it must be rigorous and careful for heat preservation to ensure the tight insulation.

#### 4.4.4 Thermal insulation for pipeline

- (1) To avoid condensate or water leakage on connecting pipe, the gas pipe and liquid pipe must be wrapped with thermal insulating material and adhesive pipe for insulation from the air.
- (2) For heat pump unit, liquid pipe should bear 70°C(158°F) or above, and gas pipe should bear 120°C(248°F) or above. For cooling only unit, both liquid pipe and gas pipe should bear 70°C(158°F) or above. Example: Polyethylene foam can bear 120°C(248°F) above and foaming polyethylene can bear 100°C(212°F) above.
- (3) Joints at indoor and outdoor units should be wrapped with insulating material and leave no clearance between pipe and wall. See Fig.32.

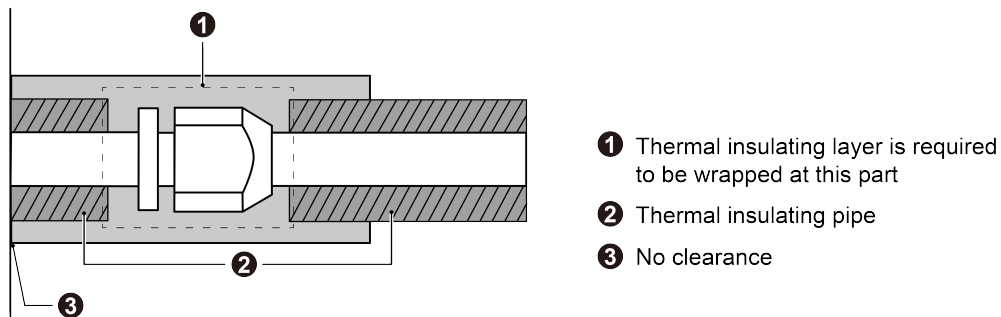


Fig.32

- (4) Manifold attached foam cannot be taken as insulating material.
- (5) When wrapping the tape, the later circle should cover half of the former one. Don't wrap the tape so tightly, otherwise the insulation effect will be weakened.
- (6) After wrapping the pipe, adopt sealing material to completely fill the hole so as to prevent wind and rain from entering the room.

#### 4.4.5 Support and protection for pipeline

- (1) Support should be made for hanging connection pipe. Distance between each support can not be over 1m (39-3/8inch).
- (2) Protection towards accidental damage should be made for outdoor pipeline. When the pipeline exceeds 1m (39-3/8inch), a pin. board should be added for protection.

### 4.5 Air Purging and Refrigerant Charge

#### 4.5.1 Air purging

- (1) Confirm outdoor liquid and gas valves are closed. Air purging from the nozzle located on liquid and gas valves by vacuum pump. See Fig.33.
- (2) When there are more than 2 outdoor units, air purging from the nozzle located on the oil balance valve. Confirm outdoor oil balance valves are closed. See Fig.34.



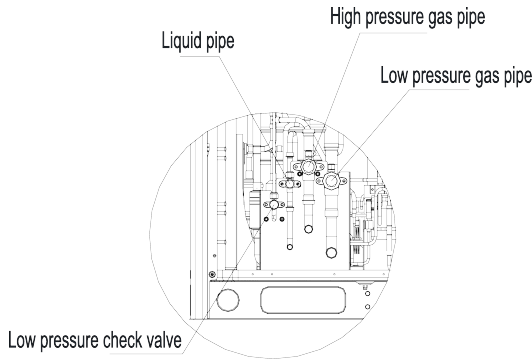


Fig.33

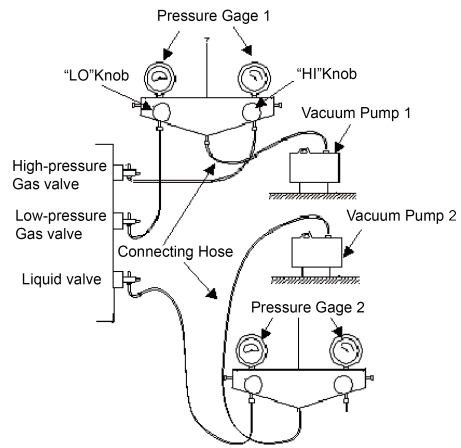


Fig.34

### 4.5.2 Additional refrigerant charging

Outdoor unit has been charged refrigerant before delivery.

Charge additional refrigerant for field-installed connecting pipe. If the pipeline is longer than 1m(39-3/8inch), please refer to the following table for charging amount of refrigerant. (Liquid pipe prevails)

How much additional refrigerant should be charged.

Total refrigerant charging amount R= Pipeline charging amount A + Refrigerant charging amount B of every module.

Note: If it needs to add refrigerant for the indoor unit, please operate it according to the instruction manual of indoor unit.

#### (1) Pipeline charging amount

Added refrigerant quantity A for piping =  $\sum$ Liquid pipe length  $\times$  Added refrigerant quantity for each meter (inch) of liquid pipe.

	Diameter of liquid pipe							
	mm(inch)							
	28.6(1-1/8)	25.4(1)	22.2(7/8)	19.05(3/4)	15.9(5/8)	12.7(1/2)	9.52(3/8)	6.35(1/4)
kg/m	0.680	0.520	0.350	0.250	0.170	0.110	0.054	0.022
OZ/in.	0.61	0.47	0.31	0.22	0.15	0.10	0.05	0.02

#### (2) Refrigerant charging amount B of every module

Refrigerant charging amount B of every module kg(Pounds)		Rated Capacity(1000Btu/h)				
IDU/ODU rated capacity collocation ratio C	Quantity of included IDUs(N)	72	96	120	144	168
		50% $\leq$ C $\leq$ 90%	N<4	0	0	0
N $\geq$ 4	0.5(1.1)		0.5(1.1)	0.5(1.1)	1(2.2)	3.5(7.7)
90%<C $\leq$ 105%	N<4	1(2.2)	1(2.2)	1.5(3.3)	2(4.4)	5.5(12.1)
	8>N $\geq$ 4	3.5(7.7)	2(4.4)	3(6.6)	3.5(7.7)	6.5(14.3)
	N $\geq$ 8	4(8.8)	3.5(7.7)	5.5(12.1)	6.5(14.3)	8(17.6)
105%<C $\leq$ 135%	N<4	2(4.4)	2(4.4)	2.5(5.5)	3(6.6)	6.5(14.3)
	8>N $\geq$ 4	4(8.8)	3.5(7.7)	4(8.8)	4.5(9.9)	8(17.6)
	N $\geq$ 8	4.5(9.9)	4.5(9.9)	6(13.2)	7 (15.4)	9(19.8)

**NOTICE**

- |   |
|---|
| (1) IDU/ODU rated capacity collocation ratio $C = \text{Sum of rated cooling capacity of indoor unit} / \text{Sum of rated cooling capacity of outdoor unit}$ . |
| (2) If all of the indoor units are fresh air indoor units, the quantity of refrigerant added to each module is 0kg.   |
| (3) If outdoor air processor is connected with normal VRF indoor unit, adopt the perfusion method for normal indoor unit for perfusion.                         |

For example1:

The ODU is composed of the module: 120 kBtu/h.

The IDUs are made up of 4 sets of 30 kBtu/h.

IDU/ODU rated capacity collocation ratio  $C = 30 \times 4 / (120) = 100\%$ . The quantity of included IDUs is more than 4 sets. Please refer to the above table.

Refrigerant charging amount B for 120 kBtu/h module is 3.0kg (6.6pounds).

So, Refrigerant charging amount B = 3kg (6.6pounds).

Suppose the Pipeline charging amount  $A = \Sigma \text{Liquid pipe length} \times \text{refrigerant charging amount of every 1m (39.37inch) liquid pipe} = 2\text{kg (4.4 pounds)}$

Total refrigerant charging amount  $R = 2 + 3 = 5\text{kg (4.4 + 6.6 = 11pounds)}$ .

For example 2:

Outdoor unit is a 72kBtu/h module and the indoor unit is a 72kBtu/h fresh air unit. The quantity (B) of refrigerant added to this module is 0kg (0pounds).

So, Refrigerant charging amount B = 0kg (0pounds).

Suppose the Pipeline charging amount  $A = \Sigma \text{Length of liquid pipe} \times \text{Quantity of refrigerant added to liquid pipe per meter} = 5\text{kg (11pounds)}$ .

Total refrigerant charging amount  $R = 5 + 0 = 5\text{kg (11 + 0 = 11pounds)}$ .

After confirming that there is no leakage from the system, when the compressor is not in operation, charge additional R410A with specified amount to the unit through the filling opening of the liquid pipe valve of the outdoor unit. If required additional refrigerant cannot be quickly filled for increase of pressure in the pipe, set the unit at cooling startup and then fill the refrigerant from gas valve of outdoor unit. If ambient temperature is low, the unit can't be set to cooling mode but heating mode.

#### 4.5.3 Precautions on Refrigerant Leakage

(1) Personnel related to air conditioning engineering design and installation operators must abide by the safety requirement for preventing refrigerant leakage specified in local laws and regulations.

(2) The units adopt the R410A refrigerant, which is nonflammable and nontoxic. However, the space for refrigerant leakage must be sufficient to ensure that the refrigerant concentration does not exceed that specified in the safety requirement; otherwise, people involved can be stifled by the refrigerant. For example the maximum allowed concentration level of refrigerant to a humanly space for R410A according to the appropriate European Standard is limited to  $0.44 \text{ kg/m}^3$ .

The maximum amount of refrigerant (kg) in the system = The volume of the room ( $\text{m}^3$ )  $\times$  The maximum allowed concentration level of refrigerant ( $\text{kg/m}^3$ ).

Total amount of refrigerant (kg) in the system = Total additional charging amount (kg) + Amount of refrigerant (kg) which is charged before leaving the factory (for the system consisting of multiple modules in parallel, the accumulative charge quantity of modules before leaving the factory is used).

Total amount of refrigerant (kg) in the system  $\leq$  The maximum amount of refrigerant (kg) in the system.

(3) When the total amount of refrigerant in the system is more than the maximum amount of refrigerant, the cooling system should be designed again. In this case, the cooling system can also be separated into several cooling systems with small capacity, or add corresponding ventilation measures or alarming display.

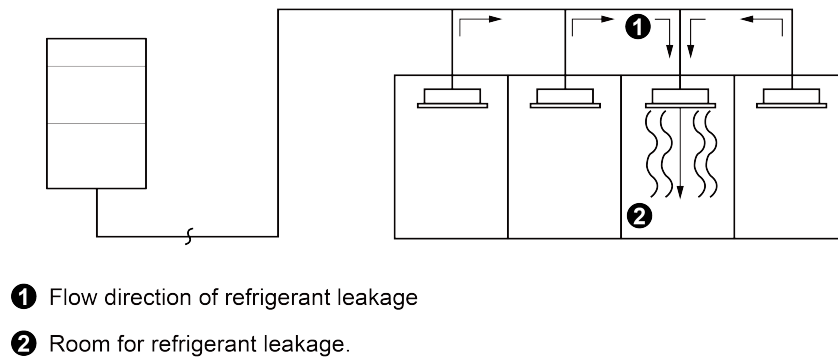


Fig.35

Since the concentration of refrigerant is greater than that of air, pay attention to the spaces where the refrigerant may residue, for example, the basement.

## 4.6 Electric Wiring

### 4.6.1 Wiring precautions

- (1) All electrical installations must be performed by professionally qualified electricians in accordance with local laws, regulations and corresponding instructions. All parts, materials and electrical operations provided must comply with local regulations.
- (2) The special power supply for air conditioning unit must be used, and the power supply specifications must be consistent with the rated power supply of the unit.
- (3) The power cord must be reliably secured. It is forbidden to pull the power cord forcibly to prevent the wiring terminal from being stressed; if the length of power cord is insufficient or the power cord is damaged, it is forbidden to connect two power cords together. Please apply a new power cord that meets the local regulations.
- (4) The unit must be equipped with the circuit breaker and the electric leakage protection device. The circuit breaker should have both magnetic tripping and thermal tripping functions.
- (5) It is forbidden to take power from the inside of the unit, which may cause fire hazard.
- (6) When wiring on site, please also refer to the circuit diagram attached on the unit. Before all electrical installations are completed, it is forbidden to put through the power supply (circuit breaker and electric leakage protection device on the circuit).

### 4.6.2 Wiring of power cord

Every unit should have corresponding short-circuit and overload protection. And also a main switch is required to control power supply or disconnection. See Fig.36.

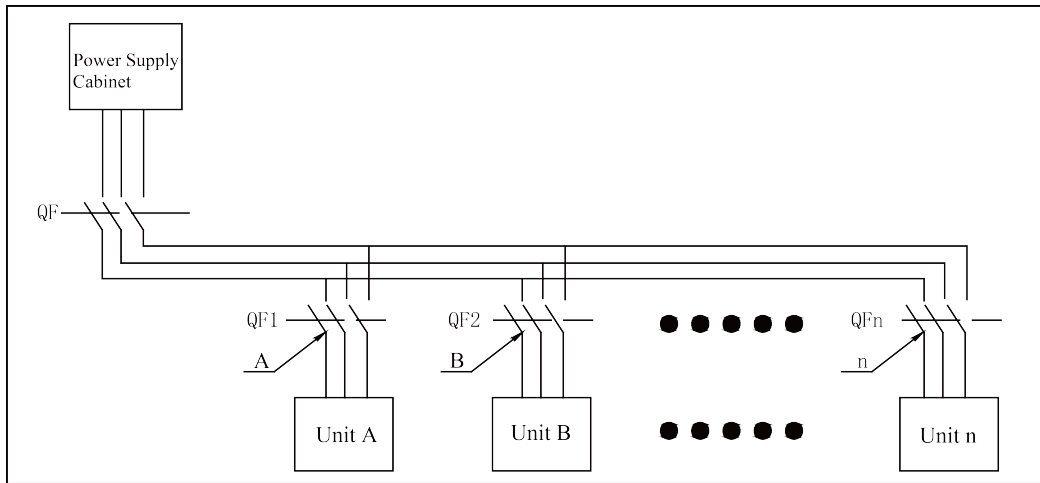


Fig.36

Please refer to the following table for outdoor unit power cord specifications and circuit breakers.

#### Outdoor Unit

Outdoor units	Power Supply	Fuse Capacity	Minimum Circuit Ampacity	Maximum Overcurrent Protection
	V/ Ph /Hz	A	A	A
GMV-Q72WM/B-F(U)	208/230V 3~ 60Hz	35	32	35
GMV-Q96WM/B-F(U)	208/230V 3~ 60Hz	45	37	45
GMV-Q120WM/B-F(U)	208/230V 3~ 60Hz	60	50	60
GMV-Q144WM/B1-F(U)	208/230V 3~ 60Hz	70	55	70
GMV-Q144WM/B-F(U)	208/230V 3~ 60Hz	35+35	32+32	35+35
GMV-Q168WM/B1-F(U)	208/230V 3~ 60Hz	70	57	70
GMV-Q168WM/B-F(U)	208/230V 3~ 60Hz	35+45	32+37	35+45
GMV-Q192WM/B-F(U)	208/230V 3~ 60Hz	45+45	37+37	45+45
GMV-Q216WM/B-F(U)	208/230V 3~ 60Hz	45+60	37+50	45+60
GMV-Q240WM/B-F(U)	208/230V 3~ 60Hz	60+60	50+50	60+60
GMV-Q264WM/B-F(U)	208/230V 3~ 60Hz	35+45+45	32+37+37	35+45+45
GMV-Q288WM/B1-F(U)	208/230V 3~ 60Hz	70+70	55+55	70+70
GMV-Q288WM/B-F(U)	208/230V 3~ 60Hz	45+45+45	37+37+37	45+45+45
GMV-Q312WM/B1-F(U)	208/230V 3~ 60Hz	70+70	55+57	70+70
GMV-Q312WM/B-F(U)	208/230V 3~ 60Hz	45+45+60	37+37+50	45+45+60
GMV-Q336WM/B1-F(U)	208/230V 3~ 60Hz	70+70	57+57	70+70
GMV-Q336WM/B-F(U)	208/230V 3~ 60Hz	45+60+60	37+50+50	45+60+60
GMV-Q360WM/B-F(U)	208/230V 3~ 60Hz	60+60+60	50+50+50	60+60+60

#### NOTICE!

1. Copper-core cable which complies with local regulations must be applied.
2. According to on-site installation conditions, local regulations must be met

### 4.6.3 Connection of power cord

<b>⚠WARNING</b>
(1) Before obtaining access to terminals, all supply circuits must be disconnected.
(2) If units are type I electrical appliances, they must be reliably grounded.
(3) Ground resistance must be in accord with requirements of local standard.
(4) The green-yellow wire within units are ground wire. Do not use it for other purposes. Nor should it be cut off or secured by tapping screws. Otherwise, it may cause electric shock.
(5) Power supply at user side must have reliable ground terminal. Do not connect ground wire to the following places: 1) Water pipe. 2) Gas pipe. 3) Drainage pipe. 4) Other places that are considered by professionals as unreliable.
(6) Power cord and communication wire should be separated, with a distance of more than 20cm(7-7/8inch). Otherwise, system's communication may not work well.

Steps and graphic of power cord connection:

(1) Knock off the cross-through opening that's used for leading the external power cord, with the cross-through rubber ring on the opening. Then lead the cable through the opening. Connect L1, L2, L3 of power cord and ground wire separately to the positions on wiring board (for power supply) that are marked with L1, L2, L3 and the ground screw nearby.

(2) Fasten the power cord with cable tie.

(3) Lay the power cable and communication cable for the ODU according to the marker of external connection circuit diagram.

## 4.7 System Communication

4.7.1 Communication system include:

- (1) Communication among outdoor basic modules.
- (2) Communication between ODU and IDU.
- (3) Communication among IDUs.
- (4) Communication between IDU and wired controller.
- (5) Connection between IDU and light board receiver.
- (6) Communication between different refrigeration systems.

4.7.2 Communication mode of Heat Recovery DC Inverter Units

CAN bus mode is taken for communication between IDU and ODU and communication among IDUs.

4.7.3 Selection and connection mode of GMV5 HR communication material

4.7.3.1 Select communication material

**NOTICE!** If air conditioners are installed at places where there's strong electromagnetic interference, the communication wire of IDU and wired controller must use shielded wire and the communication wire between IDU and IDU/ODU must use shielded twisted pair.

(1) Select communication wire between IDU and wired controller

Material type	Total length of communication line between IDU unit and wired controller L m(ft.)	Wire size	Remarks
Light/Ordinary polyvinyl chloride sheathed cord.	$L \leq 250$	2×AWG18~2×AWG16	1. Total length of communication line can't exceed 250m (820-1/5ft.). 2. The cord shall be Circular cord (the cores shall be twisted together). 3. If unit is installed in places with intense magnetic field or strong interference, it is necessary to use shielded wire.

Graphic of connection between IDU and wired controller

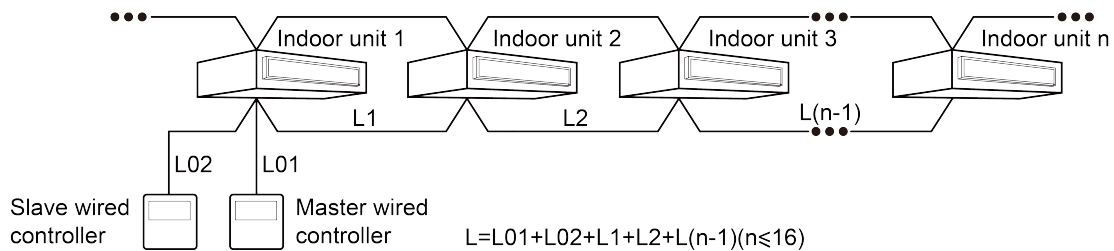


Fig.37

(2) Select communication wire between ODU and IDU

Material Type	Total Length L(m) of Communication Cable between IDU Unit and IDU (ODU) Unit m(ft.)	Wire size	Remarks
Light/Ordinary polyvinyl chloride sheathed cord.	$L \leq 1000$	$\geq 2 \times \text{AWG}18$	1. If the wire diameter is enlarged to 2 ×AWG16, the total communication length can reach 1500m (4921-1/4ft.). 2. The cord shall be Circular cord (the cores shall be twisted together). 3. If unit is installed in places with intense magnetic field or strong interference, it is necessary to use shielded wire.

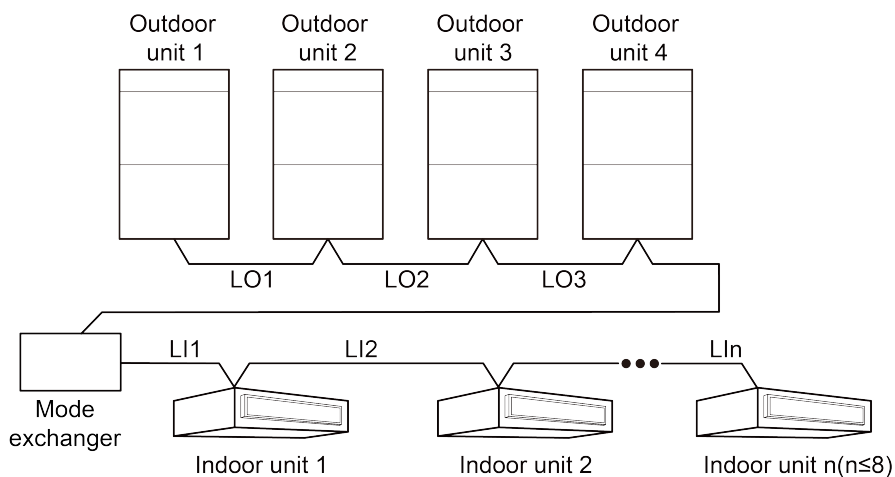
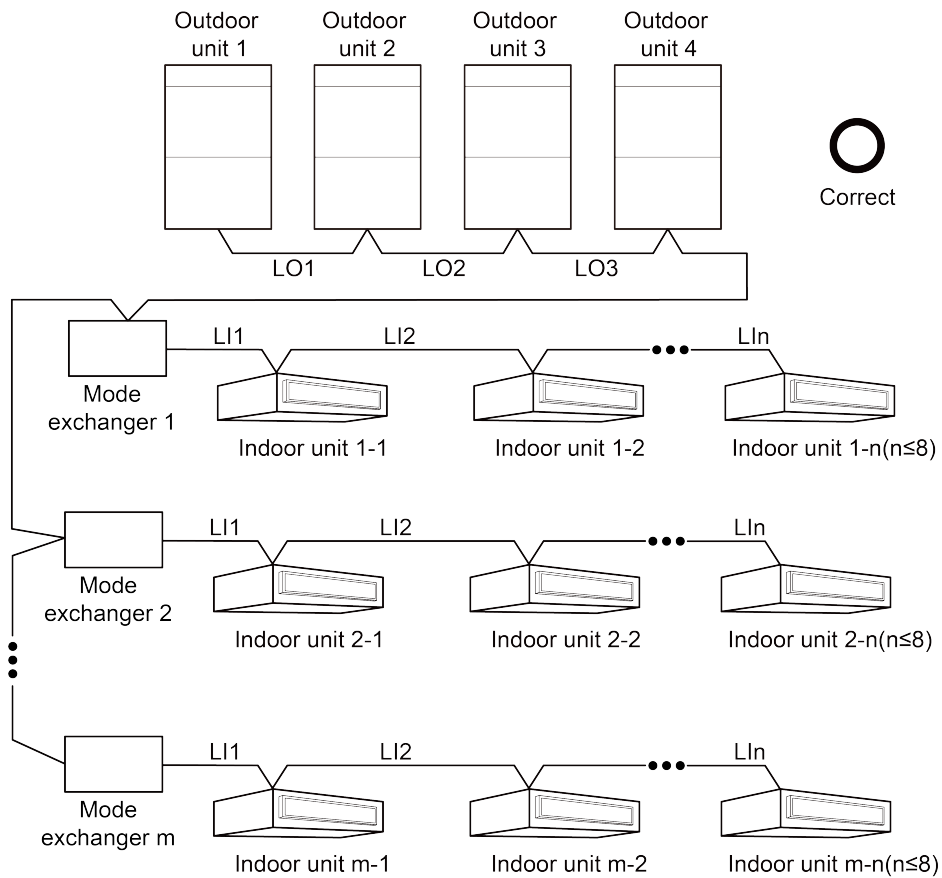


Fig.38

**NOTICE!** All of the selected communication wire must be consistent with local laws and regulations.

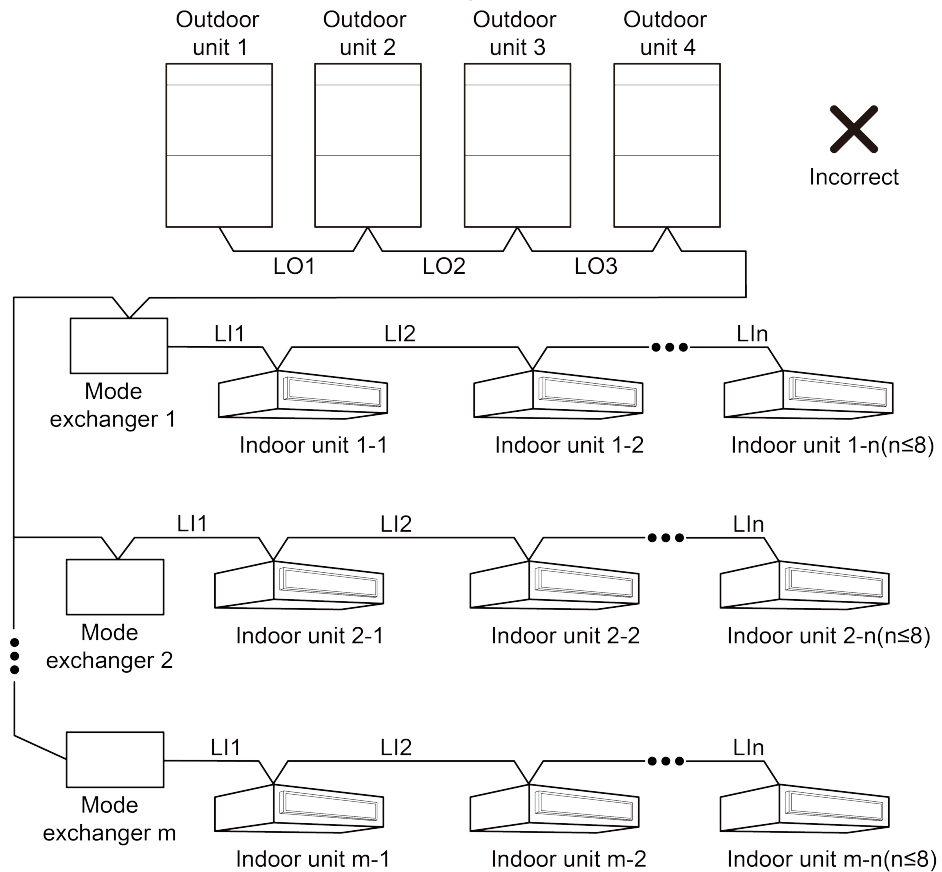
4.7.3.2 Connection mode of communication

(1) All communication wires of GMV5 HR must be connected in series rather than in star.



○  
Correct

Fig.39



✗  
Incorrect

Fig.40

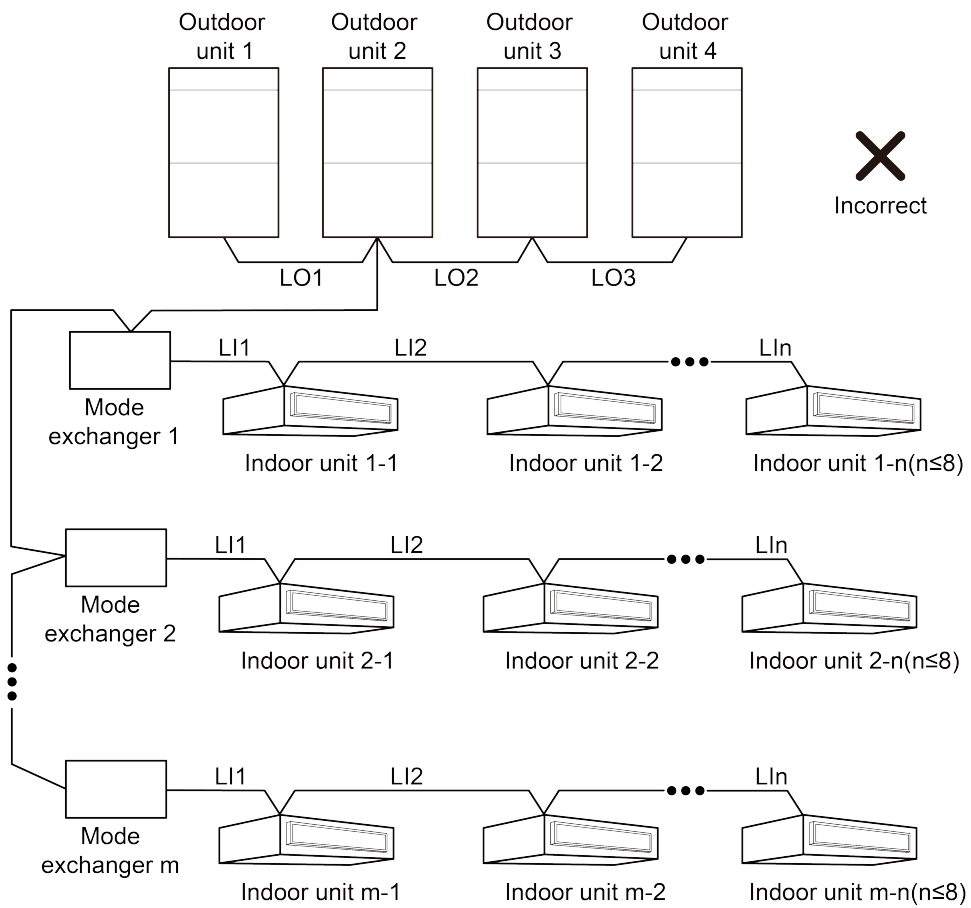


Fig.41

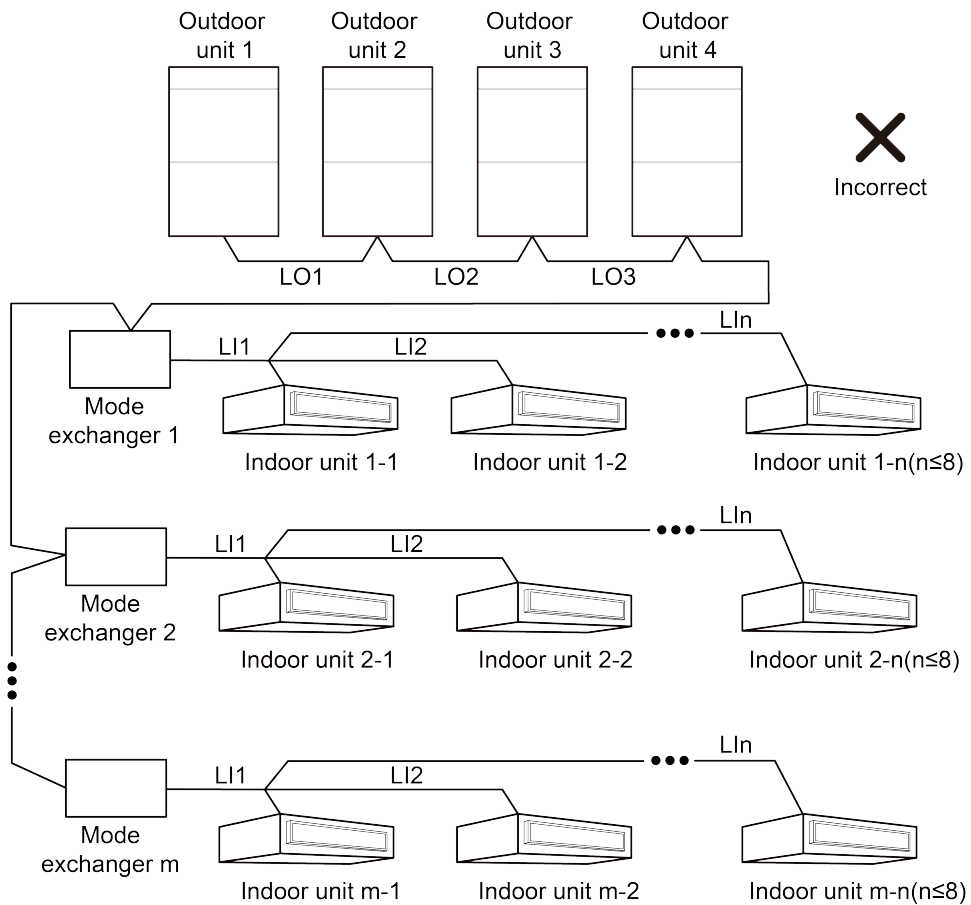


Fig.42



(2) All communication wires are connected by screws.

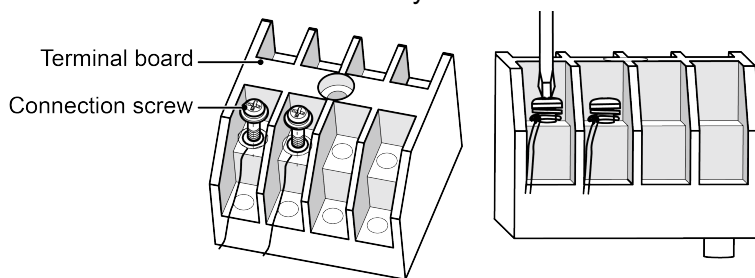


Fig.43

(3) If a single communication wire is not long enough and needs to be connected, the connected joint must be welded or pressure-welded. Do not simply twist the wires together.

#### 4.7.4 Communication address

Auto addressing technology is adopted for GMV5 HR IDU and ODU. No need to set address codes manually. Only the addresses of master unit and central control are needed to be set (address of central control is only needed when there are multiple refrigeration systems).

**NOTICE!** When installing remote monitor or central controller, displacement on indoor units' project codes must be made. Otherwise, there will be collision malfunction of the project codes. For detail operation methods, please refer to the Installation and Maintenance Manual.

## 4.8 Connection Method and Steps for System Communication

### 4.8.1 Communication connection between IDU and ODU

**NOTICE! The centralized controller can be installed when it is necessary.**

Connect IDU and ODU via terminal D1/D2 of communication wiring board. Below are the connection graphics of outdoor unit and modular units:

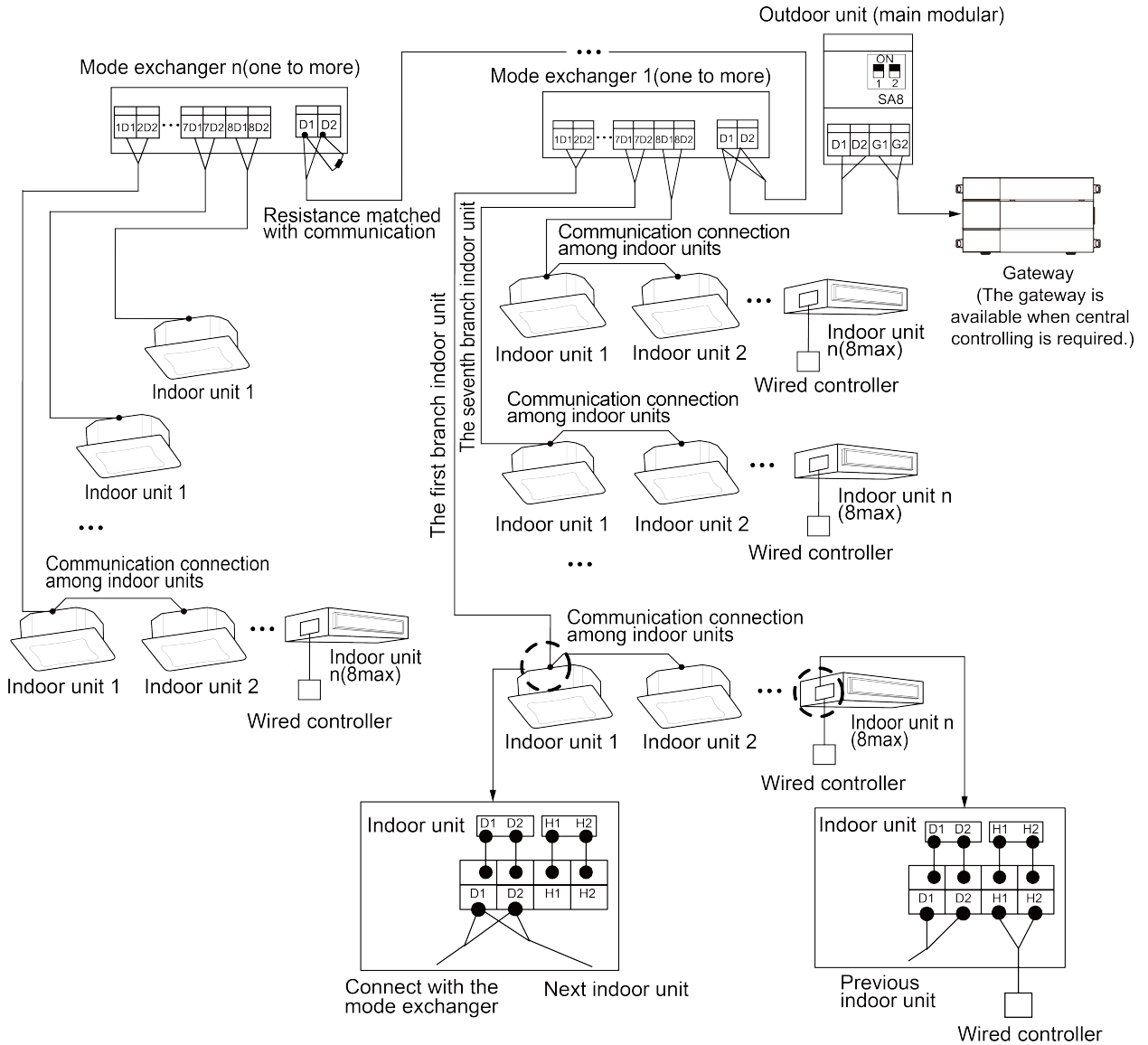


Fig.44 Connection of communication for single-module system and multi-module converter system

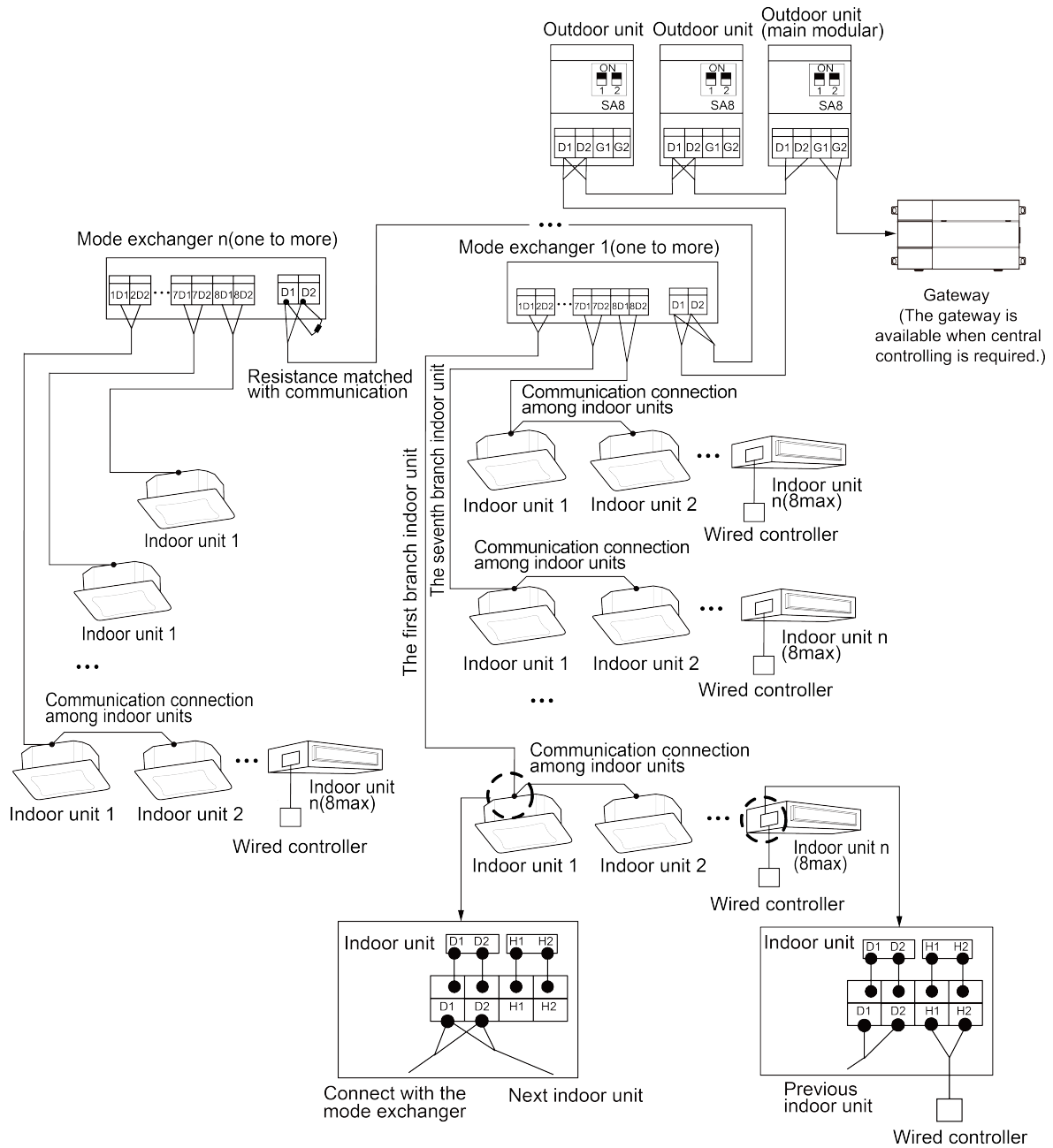


Fig.45 Connection of communication for multi-module system and multi-module converter system

<b>NOTICE</b>
(1) For modular outdoor units, if there are multiple outdoor modules, then the master unit must be the first outdoor module on the communication wire and should not connect with IDU (master unit is set by SA8 of the outdoor main board).
(2) For modular outdoor units, if there are multiple outdoor modules, then indoor units must be connected with the last slave module of ODU (slave module is set by SA8 of the outdoor main board).
(3) Communication wire and power cord must be separated.
(4) Communication wire must be of proper length. Extension is not allowed.
(5) IDUs must be connected in series. The last IDU must be connected with the communication matched resistance (supplied in the list of ODU spare parts).

### 4.8.2 Communication connection between IDU and wired controller

There are 4 kinds of connection between IDU and wired controller, as shown below:

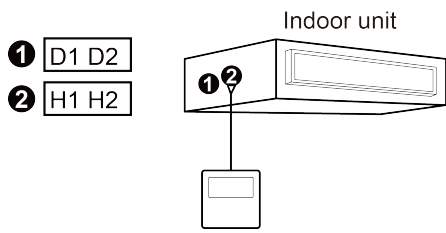


Fig.46 One wired controller controls one IDU

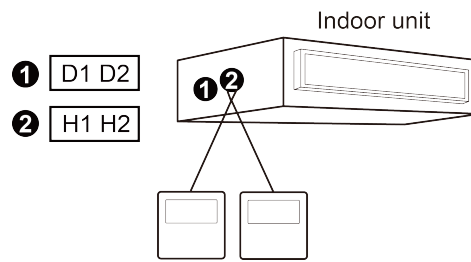


Fig.47 Two wired controllers control one indoor unit

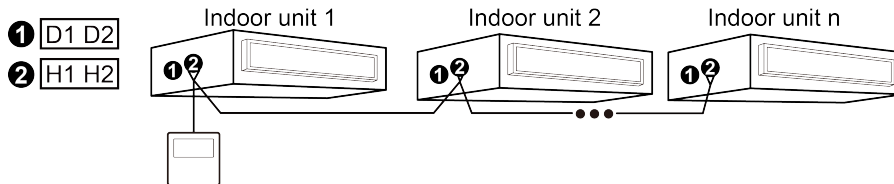


Fig.48 One wired controller controls multiple IDUs

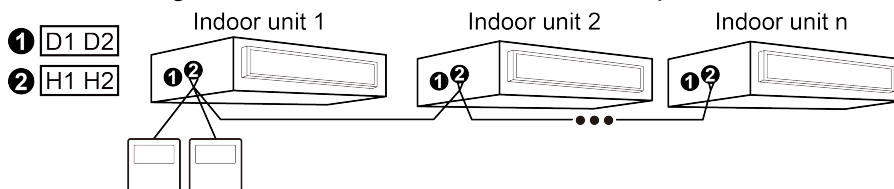


Fig.49 Two wired controllers control multiple IDUs

When two wired controllers control multiple IDUs, the wired controller can be connected to any one IDU, provided that the connected IDU is of the same series. Meanwhile, one and only one of the wired controllers must be set as a slave controller. At most 16 IDUs can be controlled by wired controllers and the connected IDUs shall be within a same IDU network.

No matter when unit is turned on or off, slave controller can be set.

How to set a slave controller: hold “function” button on the designated controller for 5s, and temperature zone displays C00. Continue holding “function” button for 5s and setting screen of controller parameter will come out. Default temperature zone displays P00.

Press ▲ button or ▼ button to select parameter code P13. Press “mode” button to switch to setup of parameter values. Then the parameter value will blink. Press ▲ button or ▼ button to select code 02. And then press “confirm/cancel” to finish setting.

Press “confirm/cancel” to return to the previous display until you exit from the setup of parameter values.

Below are user’s parameter settings:

Parameter code	Parameter name	Parameter scope	Default value	Remark
P13	Set up address for wired controller	01: master wired controller 02: slave wired controller	01	When 2 wired controllers control one or more IDUs, they shall have different addresses. Slave wired controller (02) can't set up units' parameters except its own address.

### 4.8.3 Communication connection of central controlling units

**NOTICE!** The centralized controller can be installed when it is necessary.

Port connection G1 and G2 on the communication wiring board of master unit among each VRF system (see below)

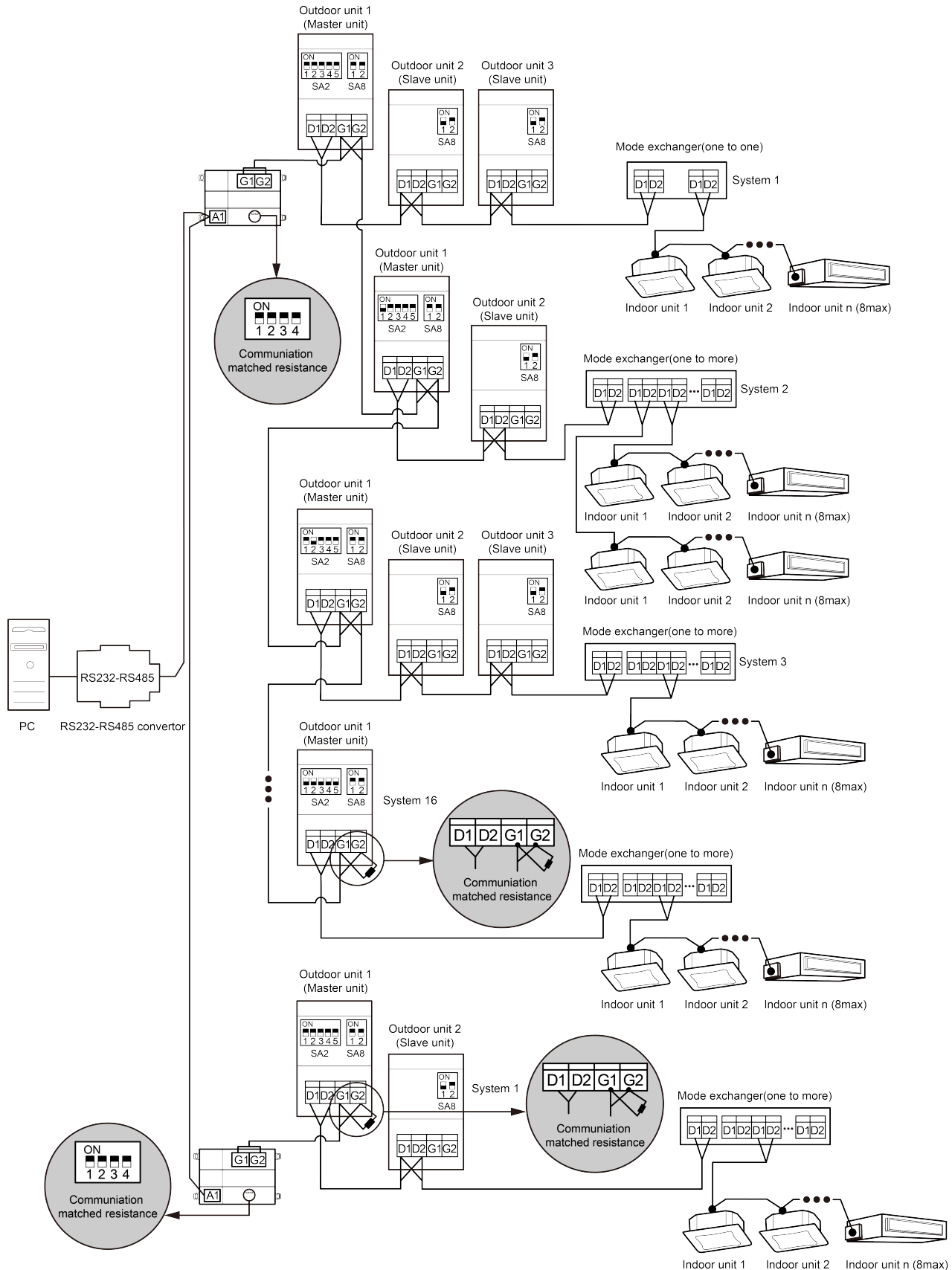
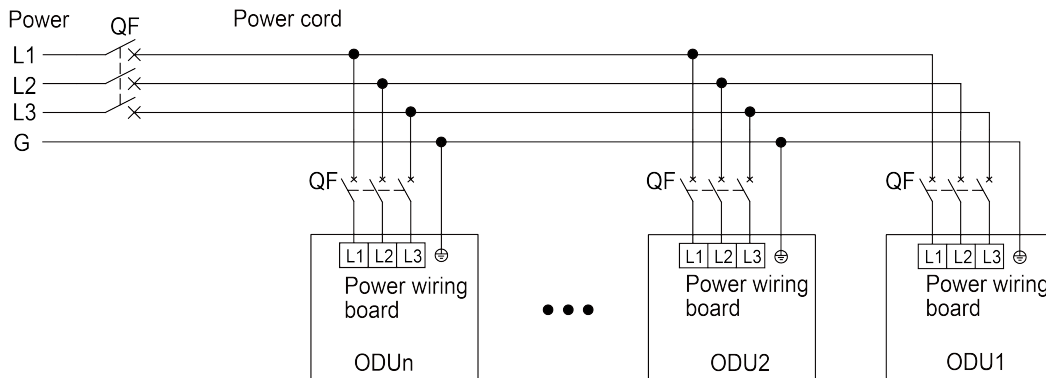


Fig.50

## 4.9 External Electrical Wiring Diagram

Every unit should have corresponding short-circuit and overload protection. And also a main switch is required to control power supply or disconnection. See Fig.51



### **NOTICE**

The maximum outdoor unit quantity "n" is decided by the combination from of outdoor unit. Please refer to the actual requirement of unit for the earthing position.

Fig.51

## 5 Check Items after Installation and Trial Run

### 5.1 Check Items after Installation

Check items	Possible conditions due to improper installation	Check
Each part of the unit is installed securely?	Unit may drop, shake or emit noise	
Gas leakage test is taken or not?	Insufficient cooling (heating) capacity	
Unit gets proper thermal insulation or not?	There may be condensation and dripping.	
Drainage is smooth or not?	There may be condensation and dripping.	
Is the voltage in accordance with the rated voltage specified on the nameplate?	Unit may have malfunction or components may get damaged.	
Is the electric wiring and pipe connection installed correctly?	Unit may have malfunction or components may get damaged.	
Unit is securely grounded or not?	Electrical leakage	
Power cord meets the required specification?	Unit may have malfunction or components may get damaged.	
Is the air inlet/outlet blocked?	Insufficient cooling (heating) capacity	
Length of refrigerant pipe and the charging amount of refrigerant are recorded or not?	The refrigerant charging amount is not accurate.	
Is the address code of outdoor modules and the code of module quantity correct?	The unit cannot run normally. Communication malfunction might happen.	
Is the address code of indoor units and wired controller correct?	The unit cannot run normally. Communication malfunction might happen.	
Has the communication line been connected correctly?	The unit cannot run normally. Communication malfunction might happen.	
Is the piping connection and valve status correct?	The unit cannot run normally. The unit might be damaged.	
Is the phase sequence of external power cord correct?	The unit cannot run normally. Phase sequence error may happen.	
Whether the engineering piping work and wiring holes are sealed?	Maybe there are mice biting the wires, which is the cause of malfunction.	

## 5.2 Trial Run

**NOTICE!** During debugging, one and only one module must be set as a master module.

When no special requirement is needed, no need to set other functions. Unit can operate according to ex-factory settings. When special requirement is needed, please read the Service Manual or Debugging and Maintenance Manual.

### 5.2.1 Preparation before trial run

- (1) The power supply should be turned on only after finishing all the installation.
- (2) All the control wires and cables are connected correctly and safely. Completely open the gas and liquid valves.
- (3) All the objects like metal filing, thrum and clip should be cleared after installation.
- (4) Check if the unit appearance and piping system is damaged or not due to transportation.
- (5) Check if the terminals of electrical element is loose and the phase sequence is correct or not.
- (6) Check the valve: For single-module unit, fully open the gas and liquid valve and close oil balance valve; For dual/three module unit, fully open the gas, liquid valve and oil balance valve.

### 5.2.2 Trial run

#### 5.2.2.1 Notices

- (1) Before test operation, make sure unit is power on and compressor has been preheated for more than 8 hours. Touch the unit to check whether it's normally preheated. Start test operation after unit is normally preheated, otherwise compressor might be damaged. Debugging must be performed by professional technicians or under the guide of professional technicians.

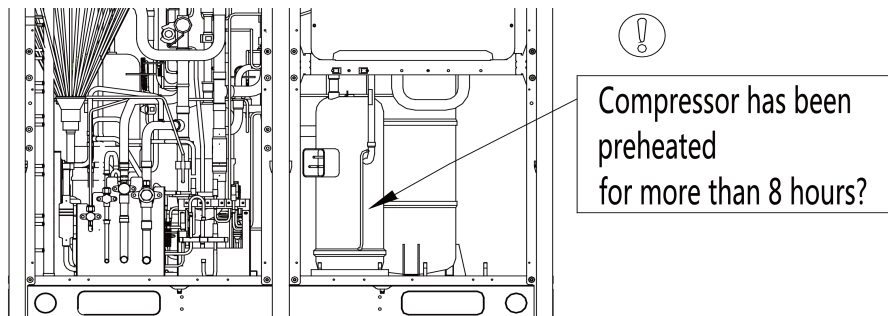


Fig.52

- (2) When debugging starts, system will operate according to the ambient temperature.
  - 1) When outdoor temperature is above 20°C(68°F), debugging shall be in cooling mode.
  - 2) When outdoor temperature is below 20°C(68°F), debugging shall be in heating mode.
- (3) Before debugging, confirm again whether the cut-off valve of each basic module is fully turned on.
- (4) During debugging, front panel of the outdoor unit must be fully closed; otherwise, debugging accuracy will be affected (see below).

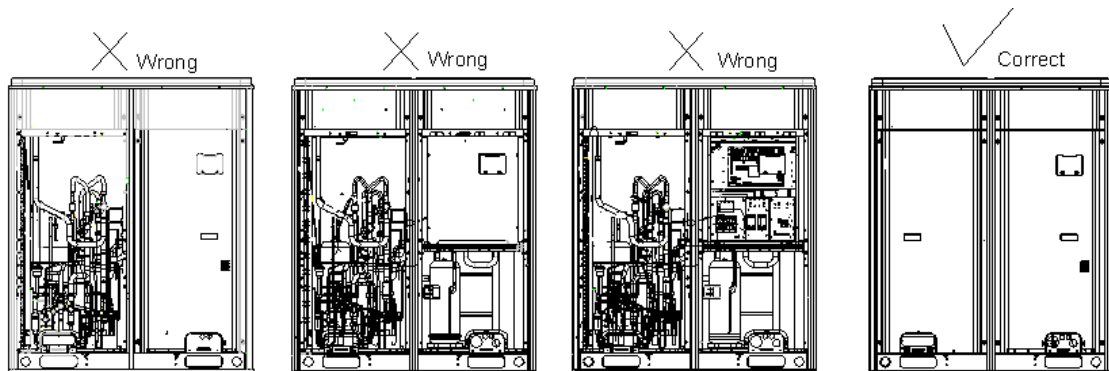


Fig.53

(5) Before debugging, make sure the needed amount of refrigerant has been added to the pipe or at least 70% of the needed refrigerant has been added.

(6) Description of each stage of debugging progress:

Description of each stage of debugging progress							
—	Debugging code		Progress code		Status code		Meaning
Progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
01_Set master unit	db	On	01	On	A0	On	System is not debugged.
	db	On	01	On	CC	On	Master unit hasn't been set. Please set it.
	db	On	01	On	CF	On	Master unit is two or more than two. Please reset.
	db	On	01	On	OC	On	Master unit has been set successfully. Next step will start automatically.
02_Allocate addresses	db	On	02	On	Ad	Blink	System is allocating addresses.
	db	On	02	On	L7	Blink	No master indoor unit. Please the maser indoor unit. If master indoor unit is not set within 1min, the system will set it randomly.
	db	On	02	On	OC	On	Address allocation is finished. Next step will start automatically.
03_Confirm the quantity of module	db	On	03	On	01~04	Blink	LED3 displays the quantity of module. In this case, please confirm if the quantity is correct manually.
	db	On	03	On	OC	On	System has confirmed the quantity of module. Next step will start automatically.
04_Confirm the quantity of IDU	db	On	04	On	01~80	Blink	LED3 displays the quantity of IDU. In this case, please confirm if the quantity is correct manually.
	db	On	04	On	OC	On	System has confirmed the quantity of IDU. Next step will start automatically.
05_Internal communication detection	db	On	05	On	C2	On	Communication between master ODU and inverter compressor driver has error.
	db	On	05	On	C3	On	Communication between master ODU and inverter fan driver has error.
	db	On	05	On	CH	On	Rated capacity ratio between IDU and ODU is too high.
	db	On	05	On	CL	On	Rated capacity ratio between IDU and ODU is too low.
	db	On	05	On	OC	On	System detection is done. Next step will start automatically.



Description of each stage of debugging progress							
—	Debugging code		Progress code		Status code		Meaning
Progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
06_Detect outdoor components	db	On	06	On	Related error code	On	System detects that outdoor components have error.
	db	On	06	On	OC	On	System detects no error on outdoor components. Next step will start automatically.
07_Detect indoor components	db	On	07	On	XXXX/ Related error code	On	System detects error on indoor components. XXXX means the project code of IDU with error. 3s later, related error code will be displayed. For instance, if no.100 IDU has d5 error, then the LED3 will display circularly as below: 01(2s later), 00(2s later), d5.
	db	On	07	On	OC	On	System detects no error on indoor components. Next step will start automatically.
08_Confirm preheated compressor	db	On	08	On	U0	On	Preheat time for compressor is less than 8 hours.
	db	On	08	On	OC	On	Compressor has been preheated for 8 hours. Next step will start automatically.
09_Refrigerant judgments before startup	db	On	09	On	U4	On	System is lack of refrigerant. System stops with balance equalizing pressure lower than 0.3Mpa.
	db	On	09	On	OC	On	Refrigerant is normal. Next step will start automatically.
10_Status judgments of outdoor valves before startup	db	On	10	On	ON	On	Outdoor valves are being inspected.
	db	On	10	On	U6	On	Outdoor valves are not fully opened.
	db	On	10	On	OC	On	Outdoor valves open normally.
11_Calculate refrigerant charging amount status manually	db	On	11	On	AE	On	The refrigerant charging amount status is manual calculation status (additional refrigerant charging amount must be calculated correctly).
12_Confirm debugging startup	db	On	12	On	AP	Blink	Ready for units to start debugging.
	db	On	12	On	AE	On	The unit has been set in debugging operation status of manual calculation of refrigerant charging amount.
13_	—	—	—	—	—	—	No meaning.
14_	—	—	—	—	—	—	No meaning.
15_Cooling debugging	db	On	15	On	AC	On	Debugging for cooling mode. (Debugging operation mode, the system will select automatically with no need of manual setting).
	db	On	15	On	Related error code	On	Malfunction occurs when debugging for cooling mode.
	db	On	15	On	J0	On	Malfunction of other module occurs when debugging for cooling mode.
	db	On	15	On	U9	On	Pipeline or valve of outdoor unit is faulty.
	db	On	15	On	XXXX/ U8	On	System detects error on indoor pipeline. XXXX means the project code of IDU with error. 3s later, U8 will be displayed. For instance, if no.100 IDU has U8 error, then the LED3 will display circularly as below: 01(2s later), 00(2s later), U8.

Description of each stage of debugging progress							
—	Debugging code		Progress code		Status code		Meaning
Progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
16_Heating debugging	db	On	16	On	AH	On	Debugging for heating mode. (Debugging operation mode, the system will select automatically with no need of manual setting).
	db	On	16	On	Related error code	On	Malfunction occurs when debugging for heating mode.
	db	On	16	On	J0	On	Malfunction of other module occurs when debugging for heating mode.
	db	On	16	On	U9	On	Pipeline or valve of outdoor unit is faulty.
	db	On	16	On	XXXX/ U8	On	System detects error on indoor pipeline. XXXX means the project code of IDU with error. 3s later, U8 will be displayed. For instance, if no.100 IDU has U8 error, then the LED3 will display circularly as below: 01(2s later), 00(2s later), U8.
17_Debugging completion status	01~04	On	OF	On	OF	On	Debugging operation has been done and the unit is in standby status. LED1 displays module address. LED2 and LED3 display "OF".

### 5.2.2.2 Debugging operation mode

GMV5 multi VRF system has two debugging modes: one is direct operation on main board of outdoor units while the other is PC operation via special software. In PC software debugging, indoor/outdoor parameters can be displayed and historical data can be recorded and inquired. (Operation details can be found in relevant instruction manuals)

(1) Debugging through operation on main board of outdoor units

In this debugging mode, following debugging functions are included on the main board:

**Step 1:** front panel of the outdoor units must be fully closed. Open the debugging window of each basic module;

**Step 2:** disconnect power for outdoor units. According to design requirements of external static pressure, set up corresponding static pressure mode for the units. Setting methods can be seen in Outdoor Fan Static Pressure Setup SA6\_ESP\_S;

**Step 3:** disconnect power for outdoor units and set one module as a master unit. Setting methods can be seen in Master Unit Setup SA8\_MASTER\_S;

**Step 4:** Connect power for all indoor units. Make sure all IDUs are power on. Then all outdoor modules will display "Debugging not enabled";

**Step 5:** Find the module with "01" module address to be the master module. Hold SW7 button on the master module for at least 5s to enable debugging;

**Step 6:** Wait. Unit will then start progress 01 and 02; in progress 01, if master unit is not correctly set, progress 01 will show the following errors:

—	Debugging Code		Progress Code		Status Code		Meaning
	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
01_01 Set up master unit:	db	light	01	light	CC	light	System doesn't have master unit. Reset master unit.
	db	light	01	light	CF	light	More than 2 master units are set. Reset master unit.
	db	light	01	light	OC	light	Master unit is successfully set. Start next progress.

According to the above errors, reset the master unit as instructed in Master Unit Setup SA8\_MASTER\_S. After reset is finished, start debugging again.

**Step 7:** in progress 03, the quantity of modules needs to be confirmed manually. Main board of each module will display:

—	Debugging code		Progress code		Status code	
	LED1		LED2		LED3	
	Code	Display status	Code	Display status	Code	Display status
03_Quantity of modules	db	light	03	light	Quantity of modules	blink

If the quantity displayed is the same with actual quantity, then press SW7 confirmation button on the master unit to confirm it. Unit will start next progress:

—	Debugging code		Progress code		Status code	
	LED1		LED2		LED3	
	Code	Display status	Code	Display status	Code	Display status
03_Confirm the quantity of modules	db	light	03	light	OC	light

If the quantity displayed is different from actual quantity, then disconnect power and check whether communication wire among each module is correctly connected. After the check, start debugging again.

**Step 8:** in progress 04, the quantity of IDUs needs to be confirmed manually. Main board of each module will display:

—	Debugging code		Progress code		Status code	
	LED1		LED2		LED3	
	Code	Display status	Code	Display status	Code	Display status
04_Confirm the quantity of IDUs	db	Light	04	Light	Quantity of connected IDUs	blink

If the quantity displayed is the same with actual quantity, then press SW7 confirmation button on the master unit to confirm it. Unit will start next progress:

—	Debugging code		Progress code		Status code	
	LED1		LED2		LED3	
	Code	Display status	Code	Display status	Code	Display status
04_Confirm the quantity of IDUs	db	Light	04	Light	OC	Light

**Step 9:** progress 05 is “Detect internal communication”

If no error is detected, system will display as below and then start next progress.

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
05_Detect internal communication	db	Light	05	Light	OC	Light	Detection is finished. Start next progress.

If error is detected, system will stay at current progress. Error has to be solved manually. Below are relevant errors:

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
05_Detect internal communication	db	Light	05	Light	C2	Light	System detects “driven communication error between master unit and inverter compressor”.
	db	Light	05	Light	C3	Light	System detects “driven communication error between master unit and inverter fan”.
	db	Light	05	Light	CH	Light	IDU/ODU “high proportion of rated capacity”.
	db	Light	05	Light	CL	Light	IDU/ODU “low proportion of rated capacity”.

Elimination methods of above errors can be found in Troubleshooting.

**Step 10:** progress 06 is “Detect outdoor components”

If no error is detected, system will display as below and then start next progress.

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
06_Detect outdoor components	db	Light	06	Light	OC	Light	No error is detected in outdoor components. Start next progress.

If error is detected, system will stay at current progress. Error has to be solved manually. Below is relevant error:

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
06_Detect outdoor components	db	Light	06	Light	Error code	Light	System detects error in outdoor components.

Elimination methods of above error can be found in Troubleshooting.

**Step11:** progress 07 is “Detect indoor components”

If no error is detected, system will display as below and then start next progress.

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
07_Detect indoor components	db	Light	07	Light	OC	Light	No error is detected in indoor components. Start next progress.

If error is detected, system will stay at current progress. Error has to be solved manually. Below is relevant error:

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
07_Detect indoor components	db	Light	07	Light	XXXX or Error code	Light	System detects error in indoor components.

XXXX is the project no. of the faulted IDU. 3s later, relevant error code is displayed. For example, IDU no. 100 has d5 error, then LED3 displays like this: 01 (2s later) 00 (2s later) d5, and repeat again.

Elimination methods of above error can be found in Troubleshooting.

**Step 12:** progress 08 is “Confirm preheated compressor”

If more than 8h of preheat time is detected, system will display as below and start next progress.

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
08_Confirm preheated compressor	db	Light	08	Light	OC	Light	Preheat time for compressor is 8h. Start next progress.

If less than 8h of preheat time is detected, system will give error alarm and display as below. Then press SW7 confirmation button to skip the wait time and start next progress. But this will cause force start of the compressor, which may damage the compressor.

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
08_Confirm preheated compressor	db	Light	08	Light	UO	Light	Preheat time for compressor is less than 8h.

**Step 13:** progress 09 is “Refrigerant judgments before startup”

If the refrigerant quantity inside the system meets the requirement of operation startup, system will display as below and start next progress.

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
09_Refrigerant judgments before startup	db	Light	09	Light	OC	Light	System refrigerant is normal. Start next progress.

If there’s no or not enough refrigerant in the system to meet the requirement of operation startup, system will display U4 “refrigerant shortage protection” and fails to start next progress. Then check if there’s any leakage or add refrigerant inside until error eliminated.

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
09_Refrigerant judgments before startup	db	Light	09	Light	O4	Light	System refrigerant is not enough. System downtime equilibrium pressure is lower than 0.3MPa (4-2/5psig).

**Step 14:** progress 10 is “Status judgments of outdoor valves before startup”

If master unit displays below, status judgments are enabled.

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
10_Status judgments of outdoor valves before startup	db	Light	10	Light	ON	Light	Outdoor valves are being turned on.

If unit detects that valve status is not normal, it will display as below:

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
10_Status judgments of outdoor valves before startup	db	Light	10	Light	U6	Light	Outdoor valves are not fully turned on.

Then check the big and small valves whether they are fully turned on. After the check, press SW6 return button to restart the judgments.

If unit detects that valve status is normal, it will display as below and start next progress.

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
10_Status judgments of outdoor valves before startup	db	Light	10	Light	OC	Light	Outdoor valves are turned on normally.

**Step 15:** progress 11 is “Calculate refrigerant quantity manually”

No need to operate. System will start next progress.

**Step 16:** progress 12 is “Confirm debugging startup”

In order to make sure all preparation work is done before startup, this step is designed for user to confirm the startup again. Operate as below:

If master unit displays as below, system is waiting for confirmation signal.

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
12_Status judgments of outdoor valves before startup	db	Light	12	Light	AP	Blink	Ready for units to start debugging.

If it's confirmed, press SW7 confirmation button. Unit will display as below and start next progress.

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
12_Status judgments of outdoor valves before startup	db	Light	12	Light	AE	Light	Manual calculation of refrigerant quantity is set up.

**Step 17:** after unit is confirmed to start debugging, system select cooling/heating mode according to ambient temperature.

A If cooling mode is selected, relevant display is as below:

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
15_Cooling debugging	db	Light	15	Light	AC	Light	Debugging is enabled in cooling mode (debugging mode, auto-selected by system).
	db	Light	15	Light	Error code	Light	Error occurs during debugging in cooling mode.
	db	Light	15	Light	J0	Light	Error of other modules occurs during debugging in cooling mode.
	db	Light	15	Light	U9	Light	Outdoor pipeline and valves are not normal.
	db	Light	15	Light	XXXX /U8	Light	System detects error in indoor pipeline. XXXX is the project no. of the faulted IDU. 3s later, error code U8 is displayed. For example, IDU no. 100 has U8 error, then LED3 displays like this: 01 (2s later) 00 (2s later) U8, and repeat again.

B If heating mode is selected, relevant display is as below:

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
16_Heating debugging	db	Light	16	Light	AE	Light	Debugging is enabled in heating mode (debugging mode, auto-selected by system).
	db	Light	16	Light	Error code	Light	Error occurs during debugging in heating mode.
	db	Light	16	Light	J0	Light	Error of other modules occurs during debugging in heating mode.
	db	Light	16	Light	U9	Light	Outdoor pipeline and valves are not normal.
	db	Light	16	Light	XXXX /U8	Light	System detects error in indoor pipeline. XXXX is the project no. of the faulted IDU. 3s later, error code U8 is displayed. For example, IDU no. 100 has U8 error, then LED3 displays like this: 01 (2s later) 00 (2s later) U8, and repeat again.

**Step 18:** if there's no error during operation for about 40min, system will automatically confirm that debugging is finished and then stop. System resumes standby condition and displays as below:

—	Debugging code		Progress code		Status code		Meaning
progress	LED1		LED2		LED3		
	Code	Display status	Code	Display status	Code	Display status	
17_Debugging finished	01-04	Light	OF	Light	OF	Light	Debugging is finished. System is on standby condition. LED1 displays module address. LED2 and LED3 display "OF".

**Step 19:** after debugging is finished, some functions can be set up according to project's actual needs. For specific details, please refer to System Functions Setup. If no special requirements, skip this step.

**Step 20:** deliver the product to user and inform user about usage precautions.



## 5.2.3 Appendix: judgment reference of normal operational parameters

Reference of Debug Parameters of GMV5 DC Inverter Multi VRF System					
No.	Debug item	Parameter name	Unit	Reference	
1	System parameters	ODU	Outdoor ambient temp	°C(°F)	—
2			Discharge tube temp of inverter compressor 1	°C(°F)	<ul style="list-style-type: none"> <li>When system compressor starts up, temp of discharge tube or casing top in cooling mode is within 70~95°C (158~203°F), and at least 10°C(50°F) higher than system high pressure saturation temp; temp in heating mode is within 65~80°C(149~176°F), and at least 10°C(50°F) higher than system high pressure saturation temp.</li> <li>When inverter compressor starts but inverter compressor 2 stops, the discharge tube temperature of inverter compressor 2 is almost the same with ambient temp.</li> </ul>
3			Casing top temp of inverter compressor 1	°C(°F)	
4			Discharge tube temp of inverter compressor 2	°C(°F)	
5			Casing top temp of inverter compressor 2	°C(°F)	
6			Defrost temp 1	°C(°F)	
7			System high pressure	°C(°F)	<ul style="list-style-type: none"> <li>System's normal high pressure value is within 20~55°C(68~131°F) According to the change in ambient temp and system operational capacity, system's high pressure value is 10~40°C(50~104°F) higher than ambient temp The higher ambient temp is, the smaller temp difference is.</li> <li>When ambient temp is 25~35°C(77~95°F), system's high pressure value in cooling mode is 44~53°C (111.2~127.4°F).</li> <li>When ambient temp is -5~10°C(23~50°F), system's high pressure value in heating mode is 40~52°C(104~125.6°F).</li> </ul>
8			System low pressure	°C(°F)	<ul style="list-style-type: none"> <li>When ambient temp is 25~35°C(77~95°F), system's low pressure value in cooling mode is 0~8°C(32~46.4°F).</li> <li>When ambient temp is -5~10°C(23~50°F), system's low pressure value in heating mode is -15~5°C(5~41°F).</li> </ul>
9			Opening angle of heating EXV	PLS	<ul style="list-style-type: none"> <li>In cooling mode, heating electronic expansion valve remains 480PLS.</li> <li>In heating mode, the opening angle of adjustable electronic expansion valve varies within 120~480PLS.</li> </ul>
10			Operating freq of inverter compressor*	Hz	Varies from 20Hz to 100Hz
11			IPM temp of inverter compressor	°C(°F)	When ambient temp is lower than 35°C(95°F), IPM temp is below 85°C(185°F). Highest temp won't be above 95°C(203°F).
12			Inverter compressor driven bus voltage	V	Normal bus voltage is 1.414 times of power voltage. For example, if 3-phase power voltage is 460V, then the bus voltage after rectification is: 460V×1.414=650V. It's normal if actual voltage varies 15V from the calculated voltage.
13			Operating freq. of fan motor	Hz	Adjusts in 0~65Hz according to system pressure.

Reference of Debug Parameters of GMV5 DC Inverter Multi VRF System					
No.	Debug item	Parameter name	Unit	Reference	
14	System parameters	IDU	Ambient temp of IDU	°C(°F)	—
15			Inlet tube temp of indoor heat exchanger	°C(°F)	<ul style="list-style-type: none"> <li>● According to different ambient temp, for a same IDU under cooling mode, inlet tube temp will be 1~7°C(33.8~44.6°F) lower than outlet tube temp</li> <li>● For a same IDU under heating mode, inlet tube temp will be 10~20°C(50~68°F) lower than outlet tube temp</li> </ul>
16			Outlet tube temp of indoor heat exchanger	°C(°F)	
17			Opening angle of indoor EXV	PLS	Adjusts opening angle automatically in 200~2000PLS or 70~480PLS.
18	Communication parameter	Communication data	—	Quantity of IDU and ODU detected by software is the same with actual quantity. No communication error.	
19	Drainage system	—	—	IDU can drain water out completely and smoothly. Condensate pipe has no backward slope of water. Water of ODU can be drained completely through drainage pipe. No water drop from unit base.	
20	Others	—	°C(°F)	Compressor and indoor/outdoor fan motor has no strange noise. Unit operates normally.	

\*Different compressor operating frequency ranges are different.

## 6 Common Malfunction and Troubleshooting

Check the following items before contacting for repair.

Phenomenon	Reason	Measure
The unit doesn't run.	Without power supply	Connect to power supply
	Voltage is too low	Check if the voltage is within rating range
	Broken fuse or breaker trips off	Replace fuse or connect breaker
	Insufficient energy of remote controller	Replace new battery
	Remote controller is out of control scope	Control scope is within 8m
Unit runs but stop immediately	Air intake or outlet of indoor or outdoor unit is blocked	Remove obstruction
Abnormal cooling or heating	Air intake or outlet of indoor or outdoor unit is blocked	Remove obstruction
	Improper temperature setting	Adjust setting at wireless remote controller or wired controller
	Fan speed is set too low	Adjust setting at wireless remote controller or wired controller
	Wind direction is not correct	Adjust setting at wireless remote controller or wired controller
	Door or windows are opened	Close the door or windows
	Direct sunshine	Draw curtain or louver
	Too many people in the room	
	Too many heat resources in the room	Reduce heat resources
Filter is blocked for dirt	Clean the filter	

**⚠WARNING**

(1) When installing remote monitor or central controller, displacement on indoor units' project codes must be made. Otherwise, there will be collision malfunction of the project codes. For detail operation methods, please refer to the GMV5 Installation and Maintenance Manual.

(2) If problem cannot be solved after checking the above items, please contact Gree service center and show phenomena and models.

Following circumstance are not malfunction.

"Malfunction"		Reason
Unit doesn't run	When unit is started immediately after it is just turned off	Overload protection switch makes it run after 3 minutes delay
	When power is turned on	Standby operating for about 1 minute
Mist comes from the unit	Under cooling	Indoor high humidity air is cooled rapidly
Noise is emitted	Slight cracking sound is heard when just turned on	It is noise when electronic expansion valve initialization
	There is consecutive sound when cooling	That's sound for gas refrigerant flowing in unit
	There is sound when unit starts or stops	That's sound for gas refrigerant stops to flow
	There is slight and consecutive sound when unit is running or after running	That's sound for operation of drainage system
	Cracking sound is heard when unit is operating and after operating	That's sound caused by expansion of panel and other parts due to temperature change
The unit blows out duct	When unit runs after no operation for a long period	Dust in indoor unit is blew out
The unit emits odor	Operating	The room odor absorbed by the unit is blew out again
Indoor unit still runs after switch off	After every indoor unit receive "stop" signal, fan will keep running	Indoor fan motor will keep running 20-70s so as to take good use of excess cooling and heating and prepare for next operation
Mode conflict	COOL or HEAT mode cannot be operated	When the indoor operating mode conflicts with that of outdoor unit, indoor fault indicator will flash and conflict will be shown on the wired controller after 5 minutes. Indoor unit stops to run and meanwhile change outdoor operating mode as the same as that of indoor unit, then the unit will go back to normal. COOL mode doesn't conflict with DRY mode. FAN mode doesn't conflict with any mode.

## 7 Error Indication

Inquiry method of error indication: combine division symbol and content symbol to check the corresponding error.

—	Error Code	Content	Error Code	Content
Indoor	L0	Malfunction of IDU	L1	Protection of indoor fan
	L2	Auxiliary heating protection	L3	Water-full protection
	L4	Abnormal power supply for wired controller	L5	Freeze prevention protection
	L6	Mode conflict	L7	No main IDU
	L8	Power supply is insufficient	L9	For single control over multiple units, number of IDU is inconsistent (HBS network)
	LA	For single control over multiple units, IDU series is inconsistent (HBS network)	LH	Alarm due to bad air quality
	LC	IDU is not matching with outdoor unit	LL	Malfunction of water flow switch
	LE	Rotation speed of EC DC water pump is abnormal	LF	Malfunction of shunt valve setting
	LJ	Setting of functional DIP switch code is wrong	LP	Zero-crossing malfunction of PG motor
	LU	Indoor unit's branch is not inconsistent for one-to-more unit of heat recovery system	Lb	For single control over multiple units, IDU is inconsistent (reheating-dehumidifying system)
	d1	Indoor PCB is poor	d2	Malfunction of lower water temperature sensor of water tank
	d3	Malfunction of ambient temperature sensor	d4	Malfunction of entry-tube temperature sensor
	d5	Malfunction of mid-tube temperature sensor	d6	Malfunction of exit-tube temperature sensor
	d7	Malfunction of humidity sensor	d8	Malfunction of water temperature sensor
	d9	Malfunction of jumper cap	dA	Web address of IDU is abnormal
	dH	PCB of wired controller is abnormal	dC	Setting capacity of DIP switch code is abnormal
	dL	Malfunction of air outlet temperature sensor	dE	Malfunction of indoor CO <sub>2</sub> sensor
	dF	Malfunction of upper water temperature sensor of water tank	dJ	Malfunction of backwater temperature sensor
	dP	Malfunction of inlet tube temperature sensor of generator	dU	Malfunction of drainage pipe temperature sensor of generator
	db	Debugging status	dd	Malfunction of solar power temperature sensor
	dn	Malfunction of swing parts	dy	Malfunction of water temperature sensor
	y1	Malfunction of entry-tube temperature sensor 2	y2	Malfunction of exit-tube temperature sensor 2
	y7	Malfunction of fresh air inlet temperature sensor	y8	Malfunction of IDU's air box sensor
	yA	Malfunction of IFD	o1	Low-voltage protection of IDU's bus bar
	o2	High-voltage protection of IDU's bus bar	o3	IPM module protection of IDU
	o4	Failure startup of IDU	o5	Over-current protection of IDU
	o6	Malfunction of current detection circuit of IDU	o7	Desynchronizing protection of IDU
	o8	Communication malfunction of IDU's driver	o9	Communication malfunction of IDU's main control
	oA	Drive IPM high temperature protection of IDU	ob	Malfunction of drive temperature sensor of IDU
	oC	Malfunction of charging loop of IDU	o0	Other malfunction of drive

—	Error Code	Content	Error Code	Content
Outdoor	E0	Malfunction of ODU	E1	High-pressure protection
	E2	Discharge low-temperature protection	E3	Low-pressure protection
	E4	High discharge temperature protection of compressor	Ed	Drive IPM low temperature protection
	F0	Main board of ODU is poor	F1	Malfunction of high-pressure sensor
	F3	Malfunction of low-pressure sensor	F5	Malfunction of discharge temperature sensor of compressor 1
	F6	Malfunction of discharge temperature sensor of compressor 2	F7	Malfunction of discharge temperature sensor of compressor 3
	F8	Malfunction of discharge temperature sensor of compressor 4	F9	Malfunction of discharge temperature sensor of compressor 5
	FA	Malfunction of discharge temperature sensor of compressor 6	FC	Current sensor of compressor 2 is abnormal
	FL	Current sensor of compressor 3 is abnormal	FE	Current sensor of compressor 4 is abnormal
	FF	Current sensor of compressor 5 is abnormal	FJ	Current sensor of compressor 6 is abnormal
	FP	Malfunction of DC motor	FU	Malfunction of casing top temperature sensor of compressor 1
	Fb	Malfunction of casing top temperature sensor of compressor 2	Fd	Malfunction of exit tube temperature sensor of mode exchanger
	Fn	Malfunction of inlet tube temperature sensor of mode exchanger	J0	Protection for other modules
	J1	Over-current protection of compressor 1	J2	Over-current protection of compressor 2
	J3	Over-current protection of compressor 3	J4	Over-current protection of compressor 4
	J5	Over-current protection of compressor 5	J6	Over-current protection of compressor 6
	J7	Gas-mixing protection of 4-way valve	J8	High pressure ratio protection of system
	J9	Low pressure ratio protection of system	JA	Protection because of abnormal pressure
	JC	Water flow switch protection	JL	Protection because high pressure is too low
	JE	Oil-return pipe is blocked	JF	Oil-return pipe is leaking
	b1	Malfunction of outdoor ambient temperature sensor	b2	Malfunction of defrosting temperature sensor 1
	b3	Malfunction of defrosting temperature sensor 2	b4	Malfunction of liquid outlet temperature sensor of sub-cooler
	b5	Malfunction of gas outlet temperature sensor of sub-cooler	b6	Malfunction of inlet tube temperature sensor of vapor liquid separator
	b7	Malfunction of exit tube temperature sensor of vapor liquid separator	b8	Malfunction of outdoor humidity sensor
	b9	Malfunction of gas temperature sensor of heat exchanger	bA	Malfunction of oil-return temperature sensor 1
	bH	Clock of system is abnormal	bE	Malfunction of inlet tube temperature sensor of condenser
	bF	Malfunction of outlet tube temperature sensor of condenser	bJ	High-pressure sensor and low-pressure sensor are connected reversely
	bP	Malfunction of temperature sensor of oil-return 2	bU	Malfunction of temperature sensor of oil return 3
	bb	Malfunction of temperature sensor of oil return 4	bd	Malfunction of gas inlet temperature sensor of sub-cooler
	bn	Malfunction of liquid inlet temperature sensor of sub-cooler	P0	Malfunction of driving board of compressor
	P1	Driving board of compressor operates abnormally	P2	Voltage protection of driving board power of compressor

## Heat Recovery DC Inverter VRF

—	Error Code	Content	Error Code	Content	
Outdoor	P3	Reset protection of driving module of compressor	P4	Drive PFC protection of compressor	
	P5	Over-current protection of inverter compressor	P6	Drive IPM module protection of compressor	
	P7	Malfunction of drive temperature sensor of compressor	P8	Drive IPM high temperature protection of compressor	
	P9	Desynchronizing protection of inverter compressor	PA	Malfunction of drive storage chip of compressor	
	PH	High-voltage protection of compressor's drive DC bus bar	PC	Malfunction of current detection circuit drive of compressor	
	PL	Low voltage protection for DC bus bar of drive of compressor	PE	Phase-lacking of inverter compressor	
	PF	Malfunction of charging loop of driven of compressor	PJ	Failure startup of inverter compressor	
	PP	AC current protection of inverter compressor	PU	AC input voltage of drive of inverter compressor	
	H0	Malfunction of driving board of fan	H1	Driving board of fan operates abnormally	
	H2	Voltage protection of driving board power of fan	H3	Reset protection of driving module of fan	
	H4	Drive PFC protection of fan	H5	Over-current protection of inverter fan	
	H6	Drive IPM module protection of fan	H7	Malfunction of drive temperature sensor of fan	
	H8	Drive IPM high temperature protection of fan	H9	Desynchronizing protection of inverter fan	
	HA	Malfunction of drive storage chip of inverter outdoor fan	HH	High-voltage protection of fan's drive DC bus bar	
	HC	Malfunction of current detection circuit of fan drive	HL	Low voltage protection of bus bar of fan drive	
	HE	Phase-lacking of inverter fan	HF	Malfunction of charging loop of fan drive	
	HJ	Failure startup of inverter fan	HP	AC current protection of inverter fan	
	HU	AC input voltage of drive of inverter fan	G0	PV reversed connection protection	
	G1	PV anti-islanding protection	G2	PV DC overcurrent protection	
	G3	PV power generation overload	G4	PV leakage current protection	
	G5	Phase-lacking protection at power grid side	G6	PV LVRT	
	G7	Grid over/underfrequency protection	G8	Overcurrent protection at power grid side	
	G9	Drive IPM module protection at power grid side	GA	Low/high input voltage protection at power grid side	
	GH	Photovoltaic DC/DC protection	GC	Photovoltaic DC hardware overcurrent protection	
	GL	Grid side hardware overcurrent protection	GE	High or low photovoltaic voltage protection	
	GF	DC bus neutral-point potential unbalance protection	GJ	Grid side module high-temperature protection	
	GP	Grid side temperature sensor protection	GU	Charging circuit protection	
	Gb	Grid side relay protection	Gd	Grid side current side protection	
	Gn	Insulation resistance protection	Gy	Power protection (PV)	
	Debugging	U0	Preheat time of compressor is insufficient	U2	Wrong setting of ODU's capacity code/jumper cap
		U3	Power supply phase sequence protection	U4	Refrigerant-lacking protection
		U5	Wrong address for driving board of compressor	U6	Alarm because valve is abnormal

—	Error Code	Content	Error Code	Content
Debugging	U8	Malfunction of pipeline for IDU	U9	Malfunction of pipeline for ODU
	UC	Setting of main IDU is succeeded	UL	Emergency operation DIP switch code of compressor is wrong
	UE	Charging of refrigerant is invalid	UF	Identification malfunction of IDU of mode exchanger
	Ud	Drive board of grid-connection is abnormal	Un	Communication malfunction between the drive board of grid-connection and the main board
	Uy	PV module over-temperature protection	C0	Communication malfunction between IDU, ODU and IDU's wired controller
	C1	Communication malfunction between main control and DC-DC controller	C2	Communication malfunction between main control and inverter compressor driver
	C3	Communication malfunction between main control and inverter fan driver	C4	Malfunction of lack of IDU
	C5	Alarm because project code of IDU is inconsistent	C6	Alarm because ODU quantity is inconsistent
	C7	Abnormal communication of converter	C8	Emergency status of compressor
	C9	Emergency status of fan	CA	Emergency status of module
	CH	Rated capacity is too high	CC	No main unit
	CL	The matching ratio of rated capacity for IDU and ODU is too low	CE	Communication malfunction between mode exchanger and IDU
	CF	Malfunction of multiple main control units	CJ	Address DIP switch code of system is shocking
	CP	Malfunction of multiple wired controller	CU	Communication malfunction between IDU and the receiving lamp
	Cb	Overflow distribution of IP address	Cd	Communication malfunction between mode exchanger and ODU
Cn	Malfunction of network for IDU and ODU of mode exchanger	Cy	Communication malfunction of mode exchanger	
Status	A0	Unit waiting for debugging	A2	Refrigerant recovery operation of after-sales
	A3	Defrosting	A4	Oil-return
	A6	Heat pump function setting	A7	Quiet mode setting
	A8	Vacuum pump mode	A9	Set Back function
	AH	Heating	AC	Cooling
	AL	Charge refrigerant automatically	AE	Charge refrigerant manually
	AF	Fan	AJ	Cleaning reminding of filter
	AP	Debugging confirmation when starting up the unit	AU	Long-distance emergency stop
	Ab	Emergency stop of operation	Ad	Limit operation
	An	Child lock status	Ay	Shielding status
	n0	SE operation setting of system	n1	Defrosting cycle K1 setting
	n3	Compulsory defrosting	n4	Limit setting for max. capacity/output capacity
	n5	Compulsory excursion of engineering code of IDU	n6	Inquiry of malfunction
	n7	Inquiry of parameters	n8	Inquiry of project code of IDU
	n9	Check quantity of IDU on line	nA	Heat pump unit
	nH	Heating only unit	nC	Cooling only unit
	nE	Negative code	nF	Fan model
	nJ	High temperature prevention when heating	nU	Eliminate the long-distance shielding command of IDU
	nb	Bar code inquiry	nn	Length modification of connection pipe of ODU

—	Error Code	Content	Error Code	Content
Status	qA	Heat recovery status	qH	Mainly heating
	qC	Mainly cooling	qP	Export region setting for PV VRF units
	qU	Grid voltage configuration	-	-

**NOTICE!** For detailed malfunction and maintenance, please refer to the engineering debugging and after-sales maintenance manual.

## 8 Maintenance and Care

Regular check, Maintenance and care should be performed every six months by professional personnel, which will prolong the unit life span. Disconnect the power supply before cleaning and maintenance.

### 8.1 Outdoor Heat Exchanger

Outdoor heat exchanger is required to be cleaned once every six months. Use vacuum cleaner with nylon brush to clean up dust and sundries on the surface of heat exchanger. Blow away dust by compressed air if it is available. Never use water to wash the heat exchanger.

### 8.2 Drain Pipe

Regularly check if the drain pipe is clogged in order to drain condensate smoothly.

### 8.3 Notice before Seasonal Use

- (1) Check if the inlet/outlet of the indoor/outdoor unit is clogged.
- (2) Check if the ground wire is earthed reliably.
- (3) Check if battery of remote wireless controller has been replaced.
- (4) Check if the filter screen has been set soundly.
- (5) After long period of shutdown, open the main power switch 8 hours before operating the unit so as to preheat the compressor crankcase.
- (6) Check if the outdoor unit is installed firmly. If there is something abnormal, please contact the GREE appointed service center.

### 8.4 Maintenance after Seasonal Use

- (1) Cut off main power supply of the unit.
- (2) Clean filter screen and indoor and outdoor units.
- (3) Clean the dust and sundries on the indoor and outdoor units.
- (4) In the event of rusting, use the anti-rust paint to stop spreading of rust.

### 8.5 Parts Replacement

Purchase parts from Gree appointed service center or dealer if necessary.

Note:

During airtight and leakage test, never mix oxygen, ethyne and other dangerous gas into refrigeration circuit. In case of hazard, it's better to use nitrogen or refrigerant to accomplish such test.

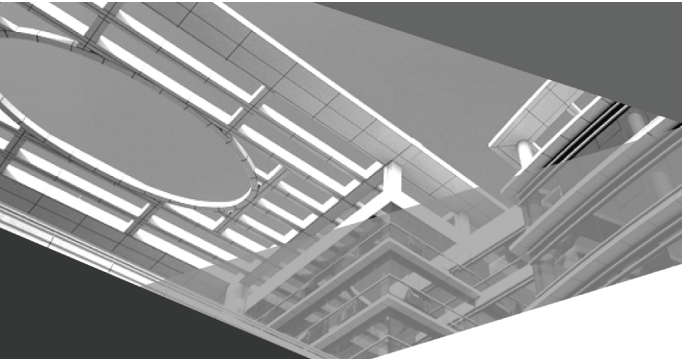


## 9 After-sales Service

In case the air-conditioning unit you bought has any quality problem or you have any inquiry, please contact the local after-sales service agency designated by Gree.

Warranty should meet the following requirements:

- (1) First run of the unit should be operated by professional personnel from Gree appointed service center.
- (2) Only Gree manufactured accessories can be used on the machine.
- (3) All the instructions listed in this manual should be followed.
- (4) Warranty will be automatically invalid if fails to obey any item mentioned above.



**GREE ELECTRIC APPLIANCES, INC. OF ZHUHAI**

Add: West Jinji Rd, Qianshan, Zhuhai, Guangdong, China, 519070

Tel: (+86-756) 8522218

Fax: (+86-756) 8669426

E-mail: [global@cn.gree.com](mailto:global@cn.gree.com) [www.gree.com](http://www.gree.com)



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